

PRODUCT GUIDE

OMEGA VSHY_e SERIES

VERTICAL STACKED HYBRID HEAT PUMPS with ERV

MODEL: VSHY_e.H (R-454B)

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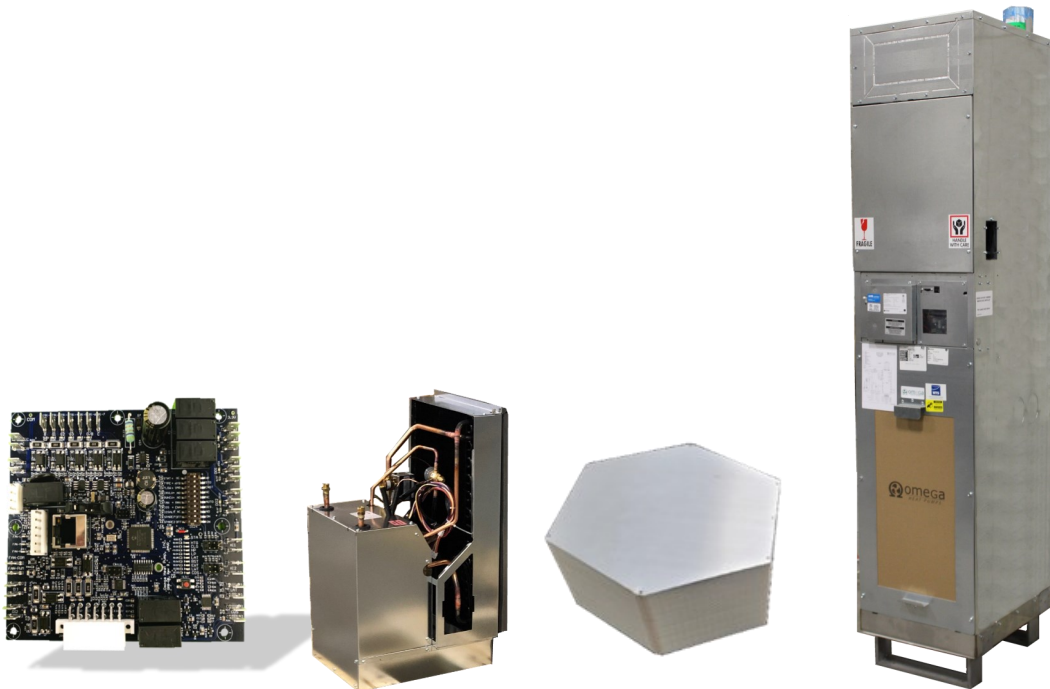




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OMEGA Heat Pump
Manufactured in Ontario, Canada
omega-heatpump.com
omega@omega-heatpump.com

Omega has a policy of continuous product improvement and reserves the right to change design specifications without notice.



1. PRODUCT OVERVIEW

Product Features

Reliability

Omega Vertical Stack Water-Source Hybrid Heat Pump systems are installed across the United States and Canada. Omega units are designed and built for durability, quiet and reliable operation, and energy efficient heating and cooling comfort.

Serviceability

Omega VSHYe units with slide-out chassis offer an unmatched service friendly design. Quick connect molex plugs and water connections provide easy installation and maintenance for minimal interruption to occupants. Featuring a removable drain pan for cleaning out and checking condensate trap and connection. ERV compartment is ideally situated at the front of the unit for serviceability.

Quiet Operation

Omega units are 3rd party sound tested and recognized as the quietest units on the market. All Omega units come standard with the deluxe sound package for optimized noise attenuation.

Energy Efficient

A water source heat pump system transfers energy to different zones within a system. Conservation of energy within the building system allows for optimization of energy input requirements from a centralized heating system. Omega units are designed with high efficiency coaxial heat exchangers, compressors and coils.

High Efficient Counterflow ERV

Units are provided with a high efficient counterflow ERV. The ERV exceed 80% sensible efficiency at 50CFM. The ERV is rated to and meets CAN/CSA-C439 capable of cold weather operation.

Customizable

Omega units feature customizable options to meet the specific requirements of any project including variable cabinet heights and supply discharge air sizes.

Shipping Option Flexibility

Omega offers a variety of flexible shipping options to meet the requirements on site. Fan cabinets can be shipped horizontally with risers mounted or vertically with risers shipped

loose. Chassis can also be shipped inside fan cabinets to minimize storage and handling.

Quality

To maintain the highest level of quality control, every single fan cabinet and refrigeration chassis is fully factory tested.

The chassis manufacturing process features a comprehensive 6-step quality control (QC) system to ensure the highest level of quality.

Tested and Certified

All units are internally tested within our own state of the art R&D psychometric facility for operation, min and max conditions, and ensuring units operate within our published design operating ranges.

Omega products are proudly listed by ETL.

Diagnostics & Data Logging

Each unit features Omega's latest heat pump control technology. The on-board LED display provides quick troubleshooting. With optional webpage technicians have access to Omega's diagnostic and data log page to track past performance and current operations in order to make informed decisions. Webpage tool is easily accessed through a smartphone, tablet or laptop.



Omega Heat Pump Controller Settings												Version 1.0.0							
Unit Information												Settings		Logging		Controls			
Unit ID: 12345														Unit Name: Unit 12345		Unit Location: Unit 12345		Unit Status: ON	
Unit Type: VSHYe.H-PGD-2504														Unit Model: VSHYe.H-PGD-2504		Unit Serial: 123456789		Unit Year: 2023	
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Product Features

Energy Efficient Design

- High efficiency compressors and blower motors
- High Efficient R-454B DX refrigerant coils
- High Efficient +80% Counterflow ERV
- Thermal expansion valves
- High efficient coaxial heat exchanger coils
- Exceeds ASHRAE 90.1 EER and COP Energy Efficiency Requirements

Quiet Operation

- 1-inch 3-1/2 lb sound density insulated cabinet
- Noise attenuating sound baffle
- Double isolated chassis base to isolate the refrigeration chassis from the cabinet
- Fan motor vibration isolators
- Acoustically optimized chassis design

IAQ Space Considerations

- Fire and mould resistant insulation
- 20-gauge cabinet construction
- Removable stainless steel drain
- Optional MERV 13 Filters
- Optional Electrostatic/Dynamic Filters
- Optional MERV 13 and Charcoal ERV Filters

Reliability

- 3rd Party Tested and in-house life cycle tested to minimum & maximum operating limits.
- Six Step Quality Control Manufacturing process
- Factory Tested and charged with R-454B
- Premium components
- Microprocessor controlled safety protection devices

Environment

- Low GWP refrigerant R-454B
- Recyclable materials
- Energy efficient EC fan motors
- Local North American Steel

Service

- Slide-out chassis for easy removal and servicing
- Plug-n-play harnesses
- Easy disconnecting water connections
- Refrigerant service access ports
- Simple on-board LED diagnostics
- Optional wireless webpage diagnostics
- Optional data logging for troubleshooting

Certification

All Omega products are listed by ETL (Intertek) and conform to UL-60335-2-40.





2. DESIGN

2.1 Design Considerations

Energy Conservation

Heat pump systems within the building allow for transfer of waste energy to other areas resulting in energy conservation. North exposure will have higher heating requirements and southern exposure more cooling demand. Waste heat from south side of building is transferred into heating the north side.

Design Set-Point for Heating

Loop temperature for standard condenser loop range typically from as low as 80°F to 120°F entering water. Design setpoint for heating is 105°F where heating requirements will be satisfied. By designing to 105°F there are no requirements for pipe insulation of heating loop thereby reducing installation costs. Benefits of Hybrid Heat Pump riser system include the elimination of condensation risk on risers; less requirements for expansion compensators; wide margin of condenser loop operation safety even as loads change throughout the building.

Omega Hybrid Outdoor Temperature Reset	
Riser Loop Temperature (°F)	Outdoor Temperature
80	>55°F / 13°C
85	50°F / 10°C
90	45°F / 7°C
95	32°F / 0°C
100	15°F / -9°C
105	-5°F / -21°C
110	-15°F / -26°C
115	-25°F / -31°C
120	<-30°F / -34°C

Vertical Stacking Serviceability

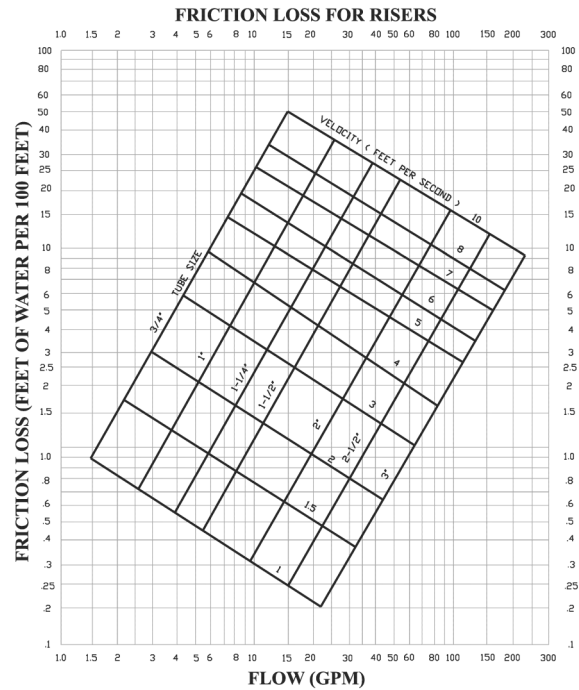
The slide-out chassis design allows for quick servicing and maintenance with minimal disruption to occupant. Quick connect electrical and water connections facilitate the process. Having attic stock of chassis on hand will eliminate down time during any maintenance.

Riser Design Criteria

Refer to ASHRAE 2001 Fundamentals 35.3 Table 6 for Riser Sizing. Friction Loss chart shows riser size diameter versus flow (in GPM), friction loss and fluid velocity (water).

Riser sizes range from 3/4" to 4" in either Type M or Type L copper. Condensate risers do not typically require insulation

as condensation is not likely to occur. Check and verify with local codes and design requirements. Insulation on condensate risers is optional and available in 3/8" closed cell. For water loop conditions supply and return riser insulation is not required. In Geothermal applications riser insulation is recommended and available in 3/8" and 1/2" closed cell.



Condensate Riser Trap

The p-trap provided with the cabinets in most applications will act as a dry trap and only during the cooling season some priming of the p-trap occur. Therefore over sizing the condensate riser can introduce un-wanted odors from other areas into the occupant space.

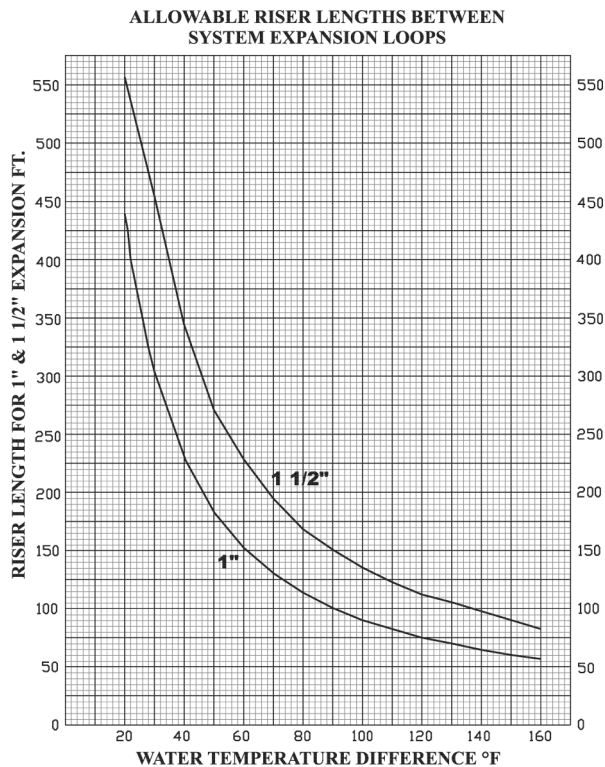
Refer to local building codes on requirements on terminating condensate risers and venting condensate risers. Typically when terminating condensate risers to a sanitary drain, a self priming p-trap is required between condensate riser and drain connection.

When terminating condensate risers to a storm drain, an air gap is required between condensate riser and drain connection.



Riser Expansion

Refer to ASHRAE HVAC Systems and Equipment Handbook and other publications and technical documents for technical information on riser expansion, contraction, and anchoring. Riser stub-outs must be centered in the unit riser knockout openings to allow for +/- 1-1/2 inches of riser expansion and contraction. Additional knockouts are provided for expansion beyond the 1-1/2 inches. The chart below indicates the expansion properties of copper risers compared to water temperature difference.



Sound Considerations

For sound mitigation in a suite several factors need to be considered: unit location, size of equipment, location of supply discharges, fan speeds, duct layout, and room size and furnishings.

Recommend closet construction to include insulated stud cavities with sound rated insulation, minimum 1/2" thick sheet-rock, avoid hard connections between unit and closet frame or ductwork.

Ideally locate first supply discharges minimum 6 FT from unit supply opening with a minimum 1, 90 degree elbow. Recom-

mend duct layout and quantity of supply discharges allow for face velocities from 300-500 FPM. High face velocities will result in elevated noise levels from supply grilles.

Size units for approx. 1 Ton of cooling for 600 sqft of living space. Ideal equipment locations include hallways, laundry and bathroom areas.

Utilization of a 3-speed thermostat will allow for optimized fan control during heating season based on setpoint and room temperature. In cooling mode only a single fan speed is required.

ERV Layout

Using a counterflow ERV core allows for superior fan performance up to 150 CFM at 0.2" ESP. Depending on room design conditions balancing may be required on site. ERV is factory enabled to run continuously 24/7 at low speed. An ERV interlock (OFF, shutdown, fire) can be wired to the ERV if required in the field.

ERV provides bathroom exhaust and eliminates the need for a remote mounted ERV, eliminates a drop ceiling in bathroom, and no requirement for additional electrical power feed for ERV.

Integrated ERV provides accessible service access that can be combined with seasonal heat pump service.



2.2 Standard & Optional Features

STANDARD FEATURES

Cabinet

The galvanized 20-gauge sheet metal cabinet is designed for structural rigidity, installation flexibility, and serviceability. Cabinet interior is lined with 1" thick acoustic, thermal, mould and fire resistant insulation rated to meet NFPA 90.

Premium High Efficiency (HE) Chassis

High efficiency refrigeration chassis is standard exceeding ASHRAE 90.1 efficiency requirements. Chassis features large heat exchangers for improved performance. Specifically designed for Hybrid applications.

Standard Control Board

Control board and contactors are mounted in the electrical box connected with quick connect plugs. Standard control board detects any alarms on High Pressure (HPS), Low pressure (LPS), Condensate Overflow and Refrigerant Suction temperature (RST). Controller includes specialized anti-coil fouling sequence logic.

High Efficiency Counterflow ERV

ERV module is located above electrical panel at the front of the unit inside discharge plenum. The polymer ERV core, filters, and all controls and sensors are easily accessible through the front return air panel.



High Efficiency Counter Flow ERV Core is made of a polymer membrane and transfers both heat and humidity (sensible and latent energy transfer) from one air stream to another while preventing the transfer of odors, gases, VOCs and contaminants.

ERV Core is water washable and easily accessible through the front of the unit via ERV service cover panel. No reaching in the back of the unit or disconnecting & sliding out entire ERV module.

ERV controller and logic modulate air stream to maintain fresh air introduction temperatures above 50°F supply discharge to prevent dumping of cold air into occupied space. ERV is powered by dual ECM fans with low and high speed fan control. ERV control board is located in the electrical box for setting fan speeds. When ERV bathroom timer is en-

gaged ERV fans ramp up to high speed mode. During normal fresh air circulation, ERV fans operate on low fan speed.

Blower Fan

A centrifugal forward curved double width double inlet (DWDI) blower with a direct drive motor assembly with easy removal and servicing provides air delivery.

ECM Fan Motor

High-efficient EC motors (ECM) for improved fan operating efficiency and fan performance across a wider operating range over traditional PSC motors. Unit comes with 3 fan speeds plus Omega's "Whisper Mode" fan-on operation capability for low speed continuous air circulation.

Field Selectable Supply Air Discharge

Cabinets feature our standard "Knockout" style supply discharge openings for field selectable supply air openings in Left, Right, Front, Back, and/or Top configurations.

Hybrid Heating and DX Coil

High efficient air to refrigerant coil and hydronic coil are multi-row with copper tubes and enhanced aluminum fins. Coil fins are mechanically bonded to the tubes.

Compressors

High efficient R-454B compressors are standard, rotary type 1/2 to 1.5 Ton (VSHP 020-060) and scroll type 2 to 3 Ton (VSHP 080-120).

Dual Auto Shut-Off Control Valve

Factory installed dual 2-way automatic shut-off control valves shut off water flow to the unit when there is no call for heating or cooling. One valve controls flow to coaxial during a call for cooling and second valve controls flow to hydronic coil during a heating call.

Double Isolated Chassis Base

Compressors are mounted to the chassis frame with elastomer vibration isolators to minimize vibration transmission. Compressor chassis is further mounted on a double isolated base for enhanced noise attenuation to prevent vibration transmission into the cabinet and occupied space.

Coaxial Heat Exchanger Coil

The water to refrigerant coaxial coil is tube in tube with a convoluted inner copper tube design. The coaxial coil is selected for minimum water pressure drop and low fouling



characteristics. The coils are optimized for heat pump operation.

Stainless Steel Drain Pan

Unit cabinet stainless steel drain pan provides corrosion resistance. Drain pan is positively sloped, externally insulated with a 7/8 inch O.D. connection and factory mounted p-trap condensate hose. Drain pan is fully removable for servicing of p-trap and checking connection to condensate riser.

Thermostatic Expansion Valve (TXV)

All units come with a bi-flow thermostatic expansion valve (TXV). TXV is precision machined brass assembly providing precise refrigerant flow metering for R-454B refrigerant.

Condensate Overflow Sensor (COS)

Condensate overflow sensor (electronic) is mounted to the unit drain pan for detecting overflow conditions such as a clogged condensate drain. If condensate switch is tripped compressor operation is stopped.

Air Filter

Standard 1-inch disposable MERV 8 pleated filter is available as standard.

OPTIONAL FEATURES

Deluxe Control Board

Omega Deluxe Microprocessor control board features embedded webpage with unit live status, temperature readings, data logging with stored alarm states, and supply & leaving water temperature readings. Connection through standard ethernet port using router tool for easy access to webpage using a smart phone device, tablet or laptop. Control board provides live readings of water in and out (EWT, LWT), leaving supply air (SAT) and refrigerant temperature (RST).

SmartOne® Communication Board

A RS-485 add-on communication board is supplied to communicate with SmartONE® building automation systems. Includes remote temperature sensor (RTS) that is field mounted in the space.

MERV 13 Filter

Unit comes with 2-inch filter rack and MERV 13 rated pleated filter for enhanced air filtration.

MERV 13 ERV Filter

ERV unit comes with MERV 13 rated pleated disposable filter for enhanced air filtration of the outdoor air.

Charcoal ERV Filter

ERV unit comes with a carbon (charcoal) disposable filter for enhanced air purification of odors from the outdoor air.

Automatic Balancing Valve

Optional automatic balancing valves are factory installed for automatically limiting water flow through the unit to the nominal rated flow rate ($\pm 10\%$ of rated GPM) over a large differential pressure range.

Y-Strainer

Optional 20 mesh y-strainer installed on the water circuit inside the chassis.

Supply, Return & Condensate Risers

Risers are available in Type M and Type L copper. Factory supplied risers come standard with manual shut-off isolation ball valves soldered to the riser tee. Risers can be ordered swaged or as straight pipe and with optional closed cell insulation.

Return Air Panel

Available in two standard styles: **Acoustic with Sound Baffle** is a stamped louver blade style, designed as a narrow, removable door panel. **Perimeter**, enhanced aesthetic, is an insulated swing door style panel. Cylinder key-locks are available for both Acoustic and Perimeter panels.

Front unit mounted supply grilles are available in both types that integrated into the return air panel.

Corrosion Protected DX Coils

DX evaporator coils are available with an epoxy coating (EC) meeting 1000 hours of Salt Spray ASTM B117 protection. Coated coils provide additional corrosion protection and extended life expectancy over traditional non-coated coils.

Cupro-Nickel Heat Exchanger

Optional cupro-nickel coaxial coil provides excellent corrosion resistance versus standard copper coaxial from loop water corrosion and fouling. Ideally suited for use with open loop systems or where corrosion might be an issue.

BTU Meter

Units can be configured to accept various BTU meters. Contact factory for more details.

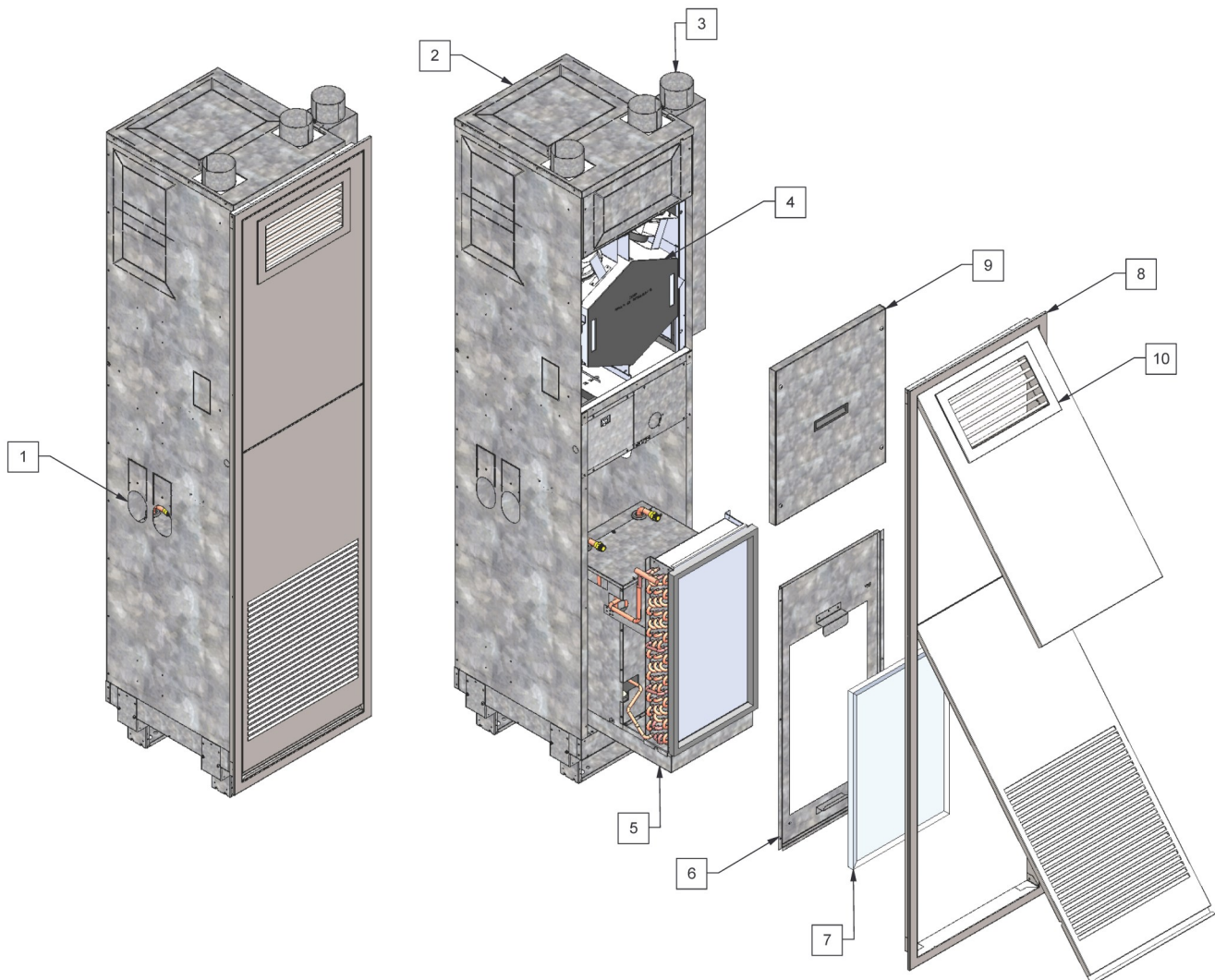
Neoprene Base Pads

Base pads can be upgraded from standard 1/4" closed cell to



2.3 Assembly View

1. Supply, return and condensate riser field “knockouts”
2. Field “knockout” supply air openings (Front/Back/Side/Top) with 1-1/2” duct flange
3. ERV Ports—Bathroom Exhaust, Exhaust Air, Outside Air
4. Removable Counterflow ERV core
5. Heat pump hybrid chassis
6. Chassis service cover panel
7. 1-inch Air Filter
8. Acoustic return air (R/A) panel for chassis, blower and electrical compartments
9. ERV service panel
10. (Optional) Front supply discharge grille



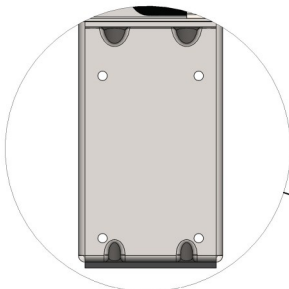
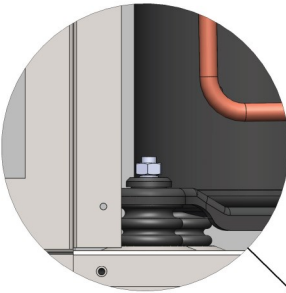


2.4 Noise Attenuation Features

Omega Hybrid Heat Pump units offers 4 standard methods of vibrational isolation.

Compressor Mounts

All compressors are mounted to the chassis using vibration dampening inserts.

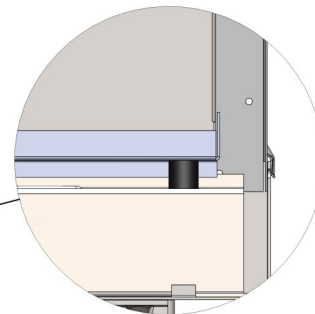
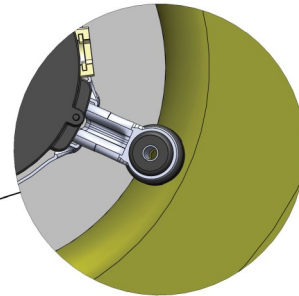


Unit Foot Insulation

1/4" closed cell foam pads are factory installed under the cabinet base to isolate the unit from the floor surface.

Motor Mount Isolators

Motors are attached to the blower housings with rubber isolation fasteners which reduces the vibration produced by the rotating fan assembly.



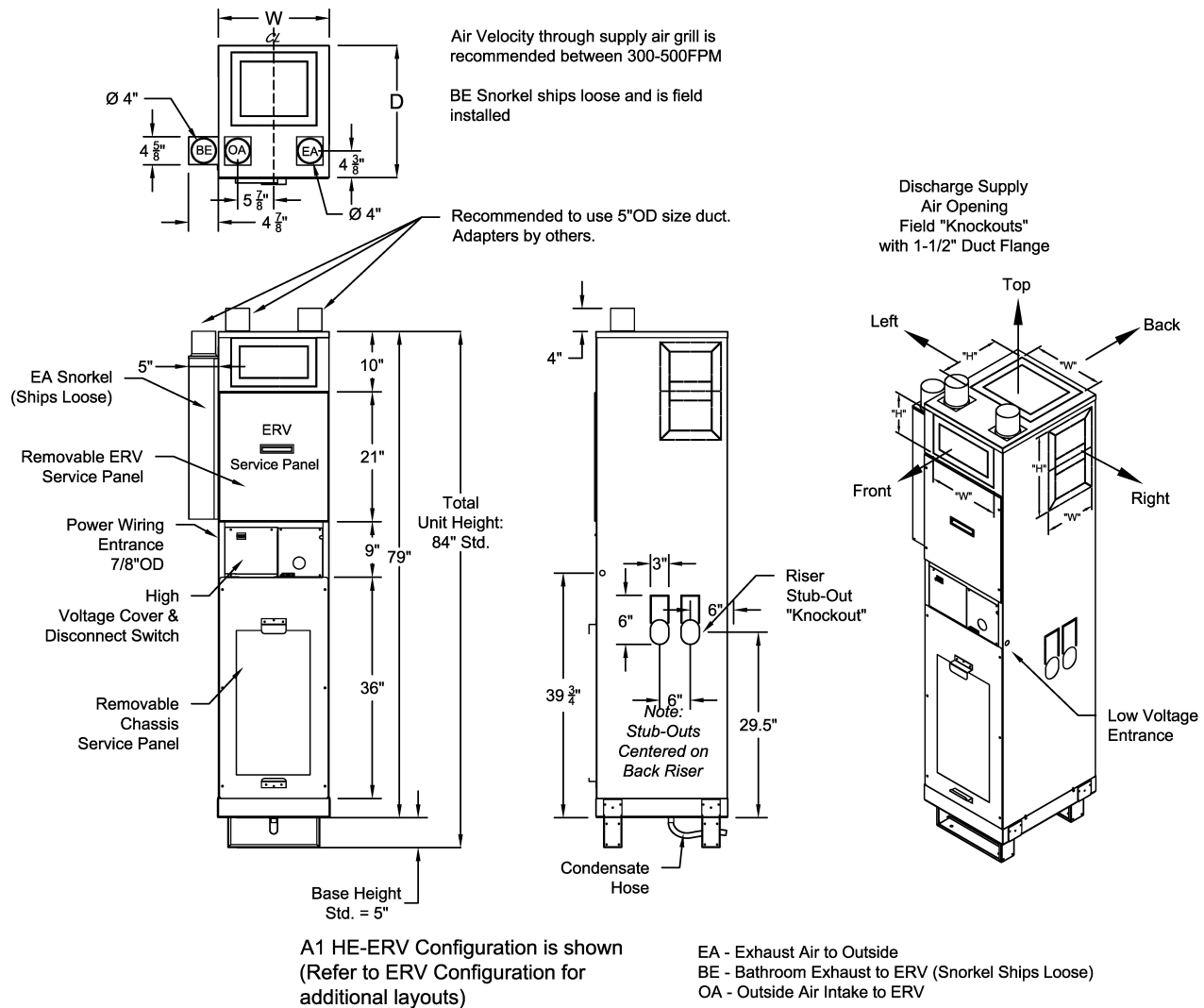
Vibrational Rail

The refrigeration chassis is mounted on a double isolated base with rubberized dampeners to isolate the chassis from the cabinet to minimize noise



3. CABINET DIMENSIONS & SUPPLY DISCHARGES

3.1 VSHYe Cabinet Dimensions



VSHYe Cabinet Dimensions

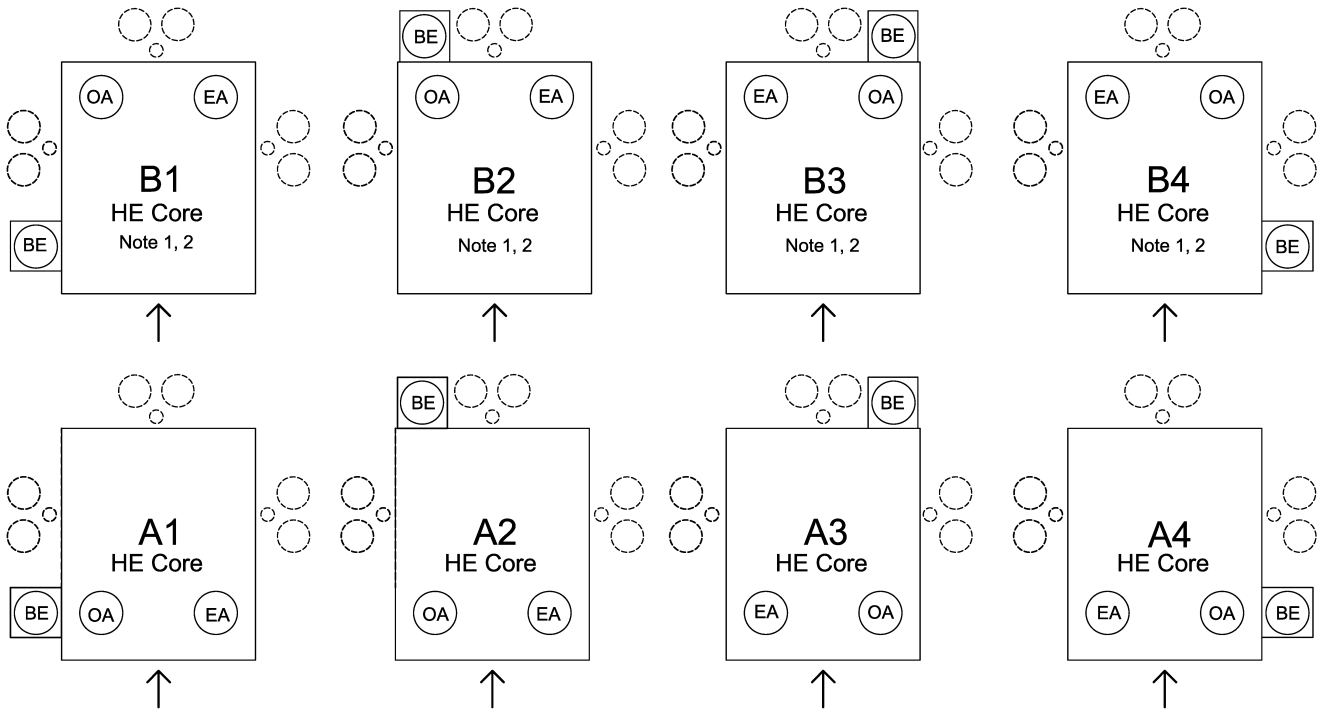
Model	Capacity (Tons)	Cabinet Size	Dimensions (in)		VSHPe Supply Discharge Opening ("W" X "H") inches			
			W	D	Front	Back	Right/Left	Top
VSHYe 030	3/4	Y	18	20.5	14 x 8	8 x 14	10 x 12	12 x 12
VSHYe 040	1				14 x 8	8 x 14	10 x 14	12 x 12
VSHYe 050	1 1/4				14 x 8	8 x 14	10 x 16	14 x 12
VSHYe 060	1 1/2				14 x 8	8 x 14	10 x 16	14 x 12
VSHYe 080	2	Z	22	24.5	18 x 8	8 x 18	14 x 18	14 x 14
VSHYe 100	2 1/2				18 x 8	8 x 18	14 x 20	16 x 14
VSHYe 120	3				18 x 8	8 x 18	14 x 20	16 x 14

Note: Published sizes shown are maximum factory default sizes. Customer to verify discharge opening sizes match design requirements for proper airflow and select appropriate discharge openings at time of order. Recommended face velocity between 300-500FPM at each supply discharge. Direct supply discharge will increase airflow noise into space. Ideally locate supply discharges min. 6ft from top of unit and minimum one 90 degree elbow.



3.2 ERV Configurations - High Efficiency Core

Omega ERV cabinet features up to 8 ERV Port configurations. See Furring section for more details. Recommend 5-in diameter ERV ducts. Units comes with 4-in diameter ERV port take-offs. Transition pieces are field supplied.



EA - Exhaust Air to Outside
BE - Bathroom Exhaust to ERV
OA - Outside Air to ERV

Note:

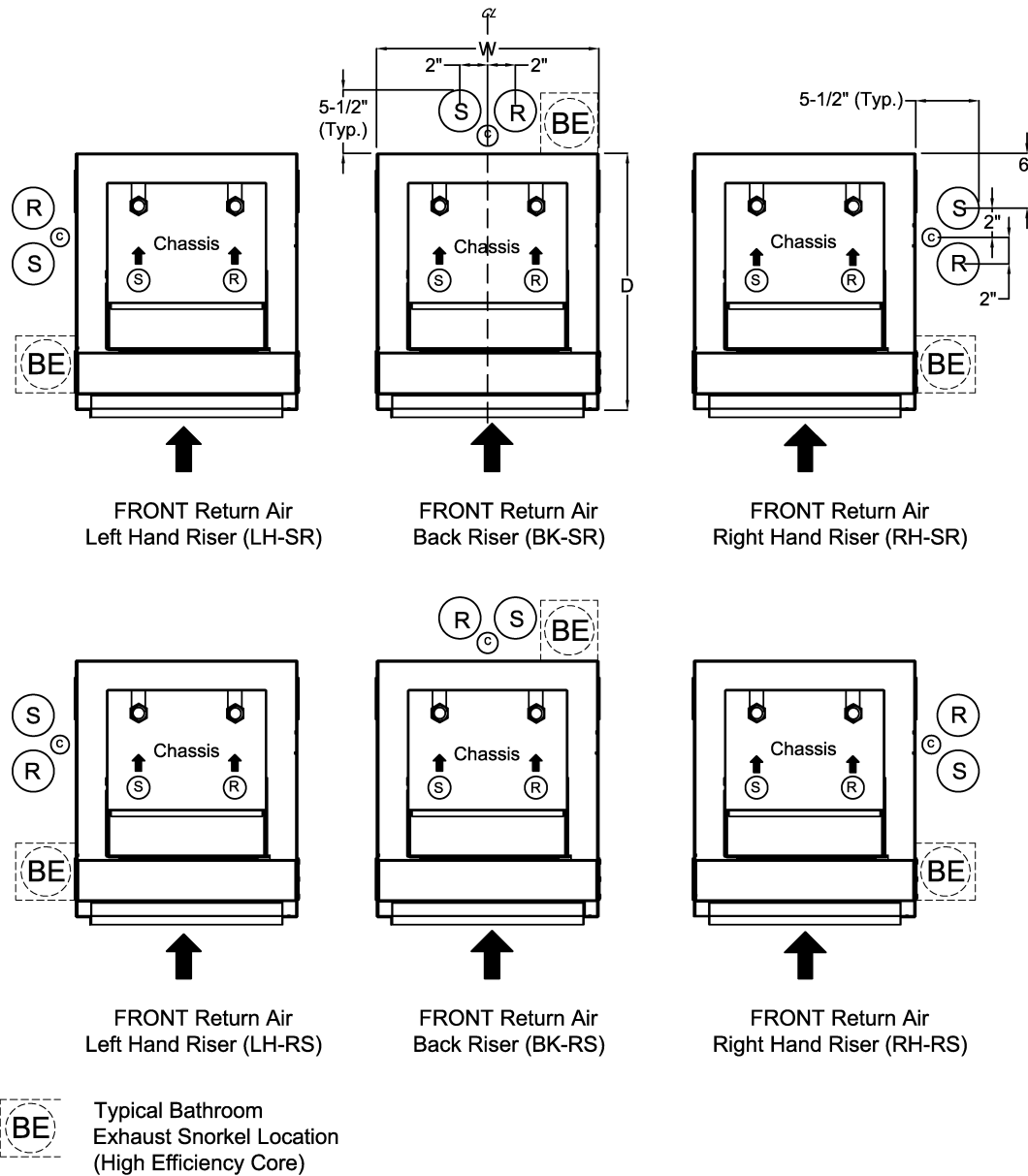
- 1 - Left supply air discharge option partially restricted
- 2 - Right supply air discharge option partially restricted

Front of Unit ↑



4. RISERS & HOSE KITS

4.1 Riser Handing Conventions (Top View)



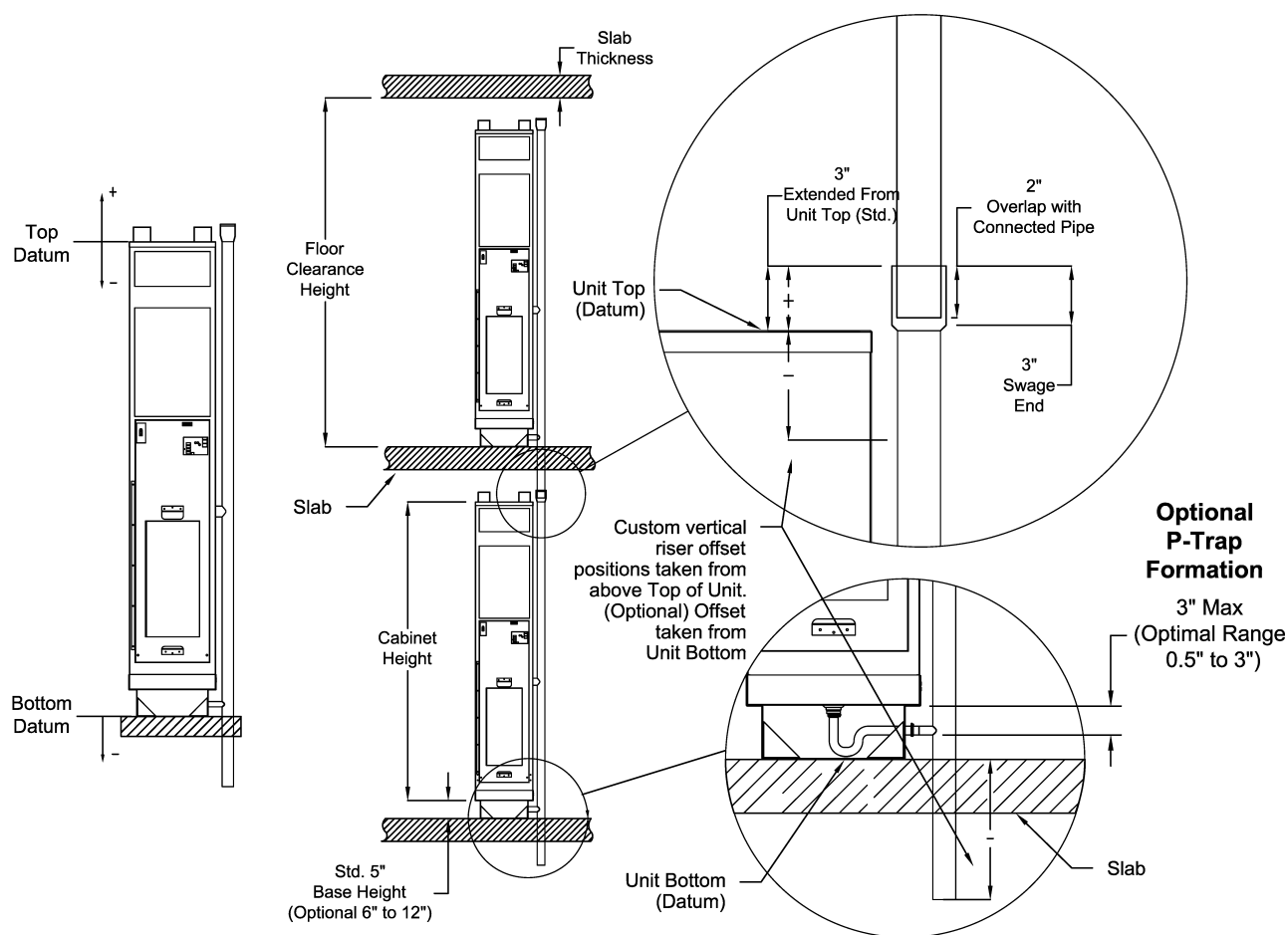
S = Supply Riser
C = Condensate Riser
R = Return Riser

Notes:

- Units do not come with a riser chase or riser sleeve. Depiction shown indicates typical coring openings.
- Supply & Return risers shown are 3-inch. Condensate riser shown is 1.25-inch.



4.2 Riser Sizing Reference



Notes:

- Risers are positioned relative to cabinet using a standard "Top" Datum reference (optional "Base" Datum). Top Datum Offset indicates where the top of riser will be located relative to top of cabinet. A Base Datum indicates where bottom of riser will be located below the base of cabinet.
- Upon request Omega will provide 3 inch deep swage on risers of same pipe size (optional for all risers) for connection to units on the floor below.
- Risers should insert 2 inches into the 3 inch deep swage connection (minimum 1 inch insertion is required)
- Riser Length = Floor Clearance Height + Slab Thickness + 2 inch (overlap) (Rounded up to 120" or 144").
- Omega supplies two standard riser lengths, 120" (10') and 144" (12').
- Supply extension tailpieces or reducers for joining dissimilar piping sizes are optional.
- Risers available in Type L and Type M copper.
- Condensate riser comes with optional 3/8-inch thick closed cell insulation to prevent condensation.
- Optional insulation on supply and return risers is available for 3/8-inch and 1/2-inch closed cell insulation.

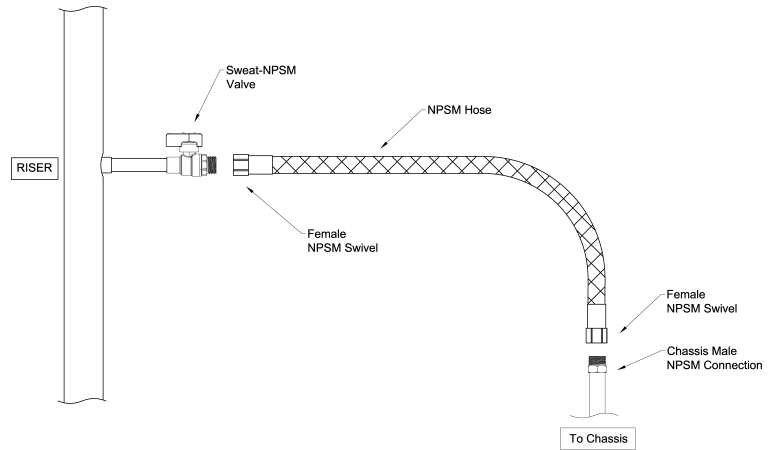


4.3 Hose Kit & Riser Stub-Out Details

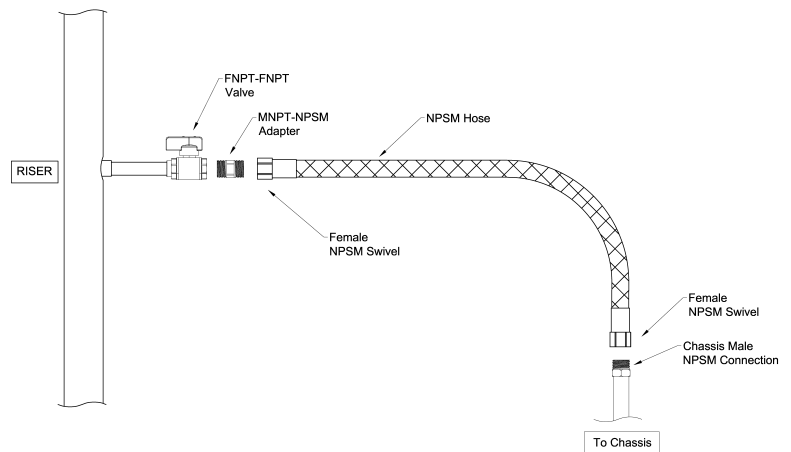
Model	Hose Kit	
	Size (in)	Length (in)
VSHYe 030	1/2	24
VSHYe 040	1/2	24
VSHYe 050	1/2	24
VSHYe 060	1/2	24
VSHYe 080	3/4	30
VSHYe 100	3/4	30
VSHYe 120	3/4	30

Recommended optional hose kits are supplied with each unit. Hose kit configurations vary by unit size as shown.

STANDARD VALVE - SWEAT CONNECTED NPSM



OPTIONAL FPT VALVE - FPT to FPT



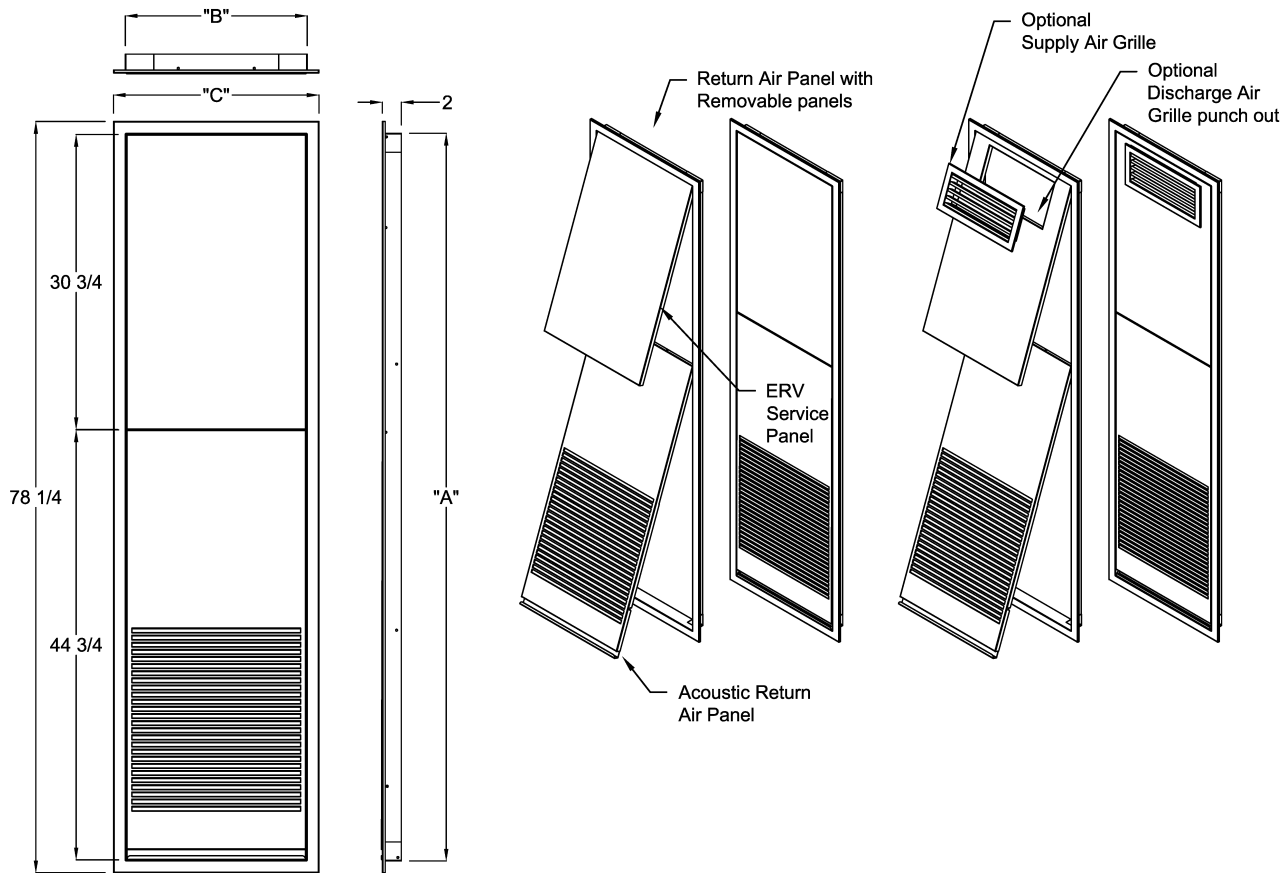
Isolation Valve Notes:

- Standard NPSM sweat connected isolation valves are provided for Factory or Field Supplied Copper Risers.
- Optional Female NPT valves for Field Supplied Risers only. Includes MNPT-MNPSM hose adaptors with hose kit.



5. ACOUSTIC RETURN AIR PANELS

5.1 Acoustic Return Air Panel with Baffle - Type 'A'



Type 'A' Acoustic ERV RA Panel Sizes

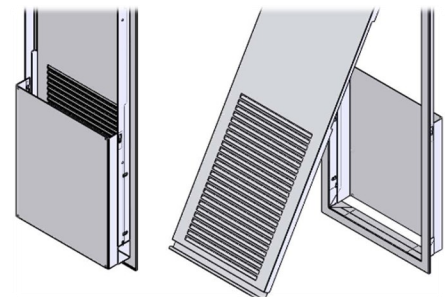
Model	Cabinet Size	Acoustic RA Panel Dimensions (inches)		
		A	B	C
VSHYe 030	Y	78	19 5/8	22
VSHYe 040				
VSHYe 050				
VSHYe 060				
VSHYe 080	Z	78	23 5/8	26
VSHYe 100				
VSHYe 120				

Notes:

- 1) Sound baffle is shipped loose and field installed behind Return Air Panel door.
- Panel is lined with acoustic insulation for enhanced sound attenuation.
- Return air panel supplied in standard powder coat appliance white finish.
- Front supply discharge will increase NC sound levels.

Return Air Panels comes in 3 varieties:

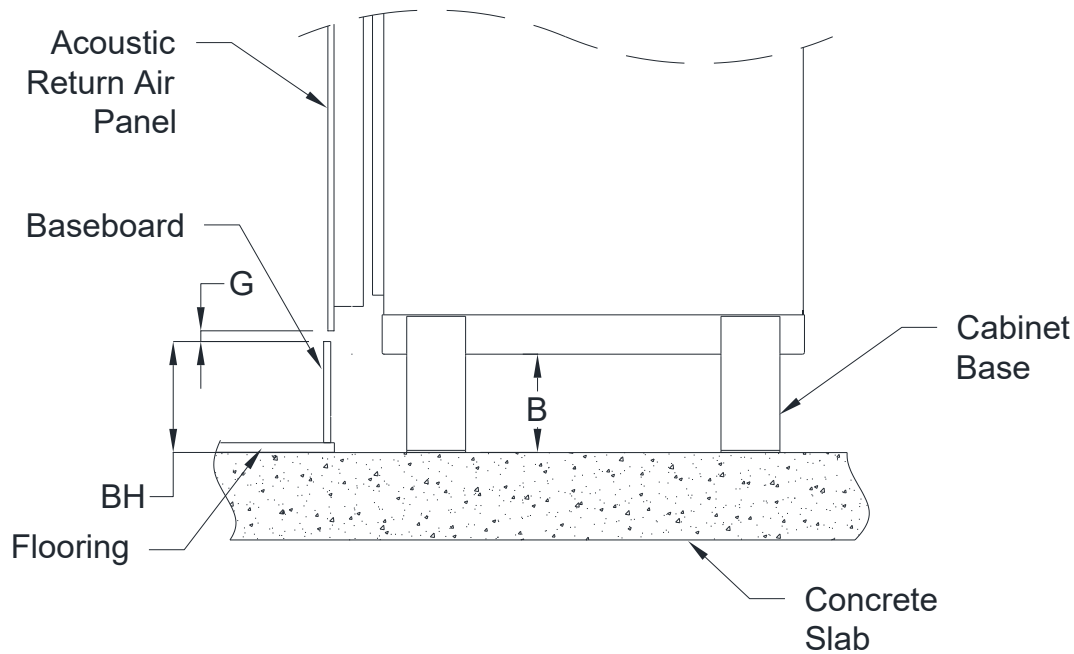
- ☐ Closed. Blank access panel with no supply grille.
- ☐ Open with optional supply air grille - double deflection (DD)
- ☐ Open with optional supply air grille - double deflection with opposed blade damper (DDOBD)



☐ Field Installed Baffle¹



5.2 Acoustic Panel Cabinet Base Height Calculation



Return Air Panel Cabinet Base Height Calculation

ERV Panel Cabinet Base Height Calculation:

BH = Baseboard Height + Finish Floor Height*

G = Gap (recommend min 0.5") between baseboard and panel.

B = Cabinet Base Height (Min. 5", 1" increments)

B = BH + G - 1"

Note: *Include flooring thickness, underlayment, and any concrete leveling as part of calculation.

Example:

If using a 6" baseboard, with 1" Finished Flooring height, and 0.5" gap:

$$B = (6" + 1") + (0.5") - 1"$$

$$B = 6.5"$$

Therefore we round up to a 7" Cabinet Base required.

Baseboard vs. Cabinet Base Height

Baseboard Height*	Cabinet Base Height
Up to 4-1/2"	5"
>4-1/2 to 5-1/2"	6"
>5-1/2" to 6-1/2"	7"
>6-1/2" to 7-1/2"	8"

*Includes 1" Total Flooring

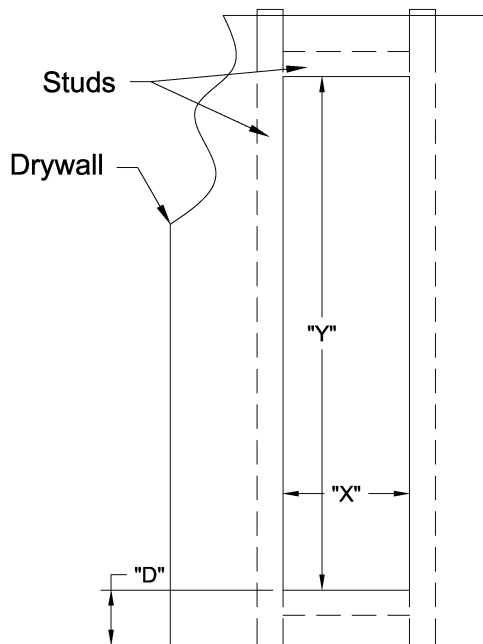
*Using gap G= 0.5"

(top of baseboard to return panel flange)

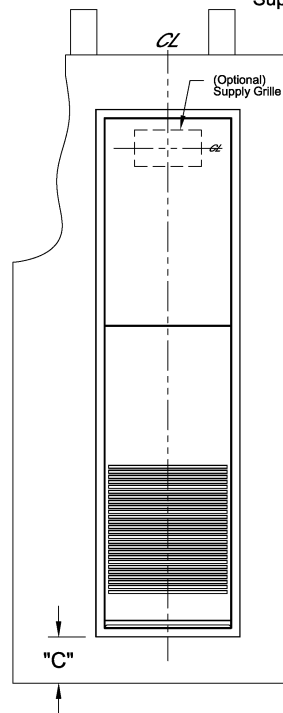


5.3 Acoustic Return Air Panel Furring Details

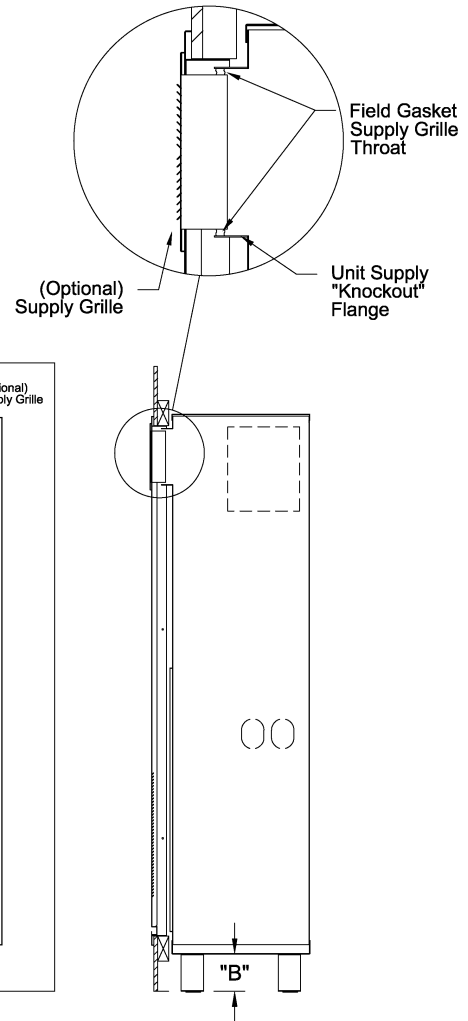
Model	Cabinet Size	Cabinet Dimensions (in)		Rough-In (in)	
		W	D	"X"	"Y"
VSHYe 030	Y	18	20 1/2	20 1/8	78 1/2
VSHYe 040					
VSHYe 050					
VSHYe 060					
VSHYe 080	Z	22	24 1/2	24 1/8	78 1/2
VSHYe 100					
VSHYe 120					



Drywall & Stud Detail



Front Panel View



Side Cutaway View

B = Cabinet Base Height (Min 5", increases in 1" increments)

C = Panel Flange Height from Base of Cabinet (**B** + 1")

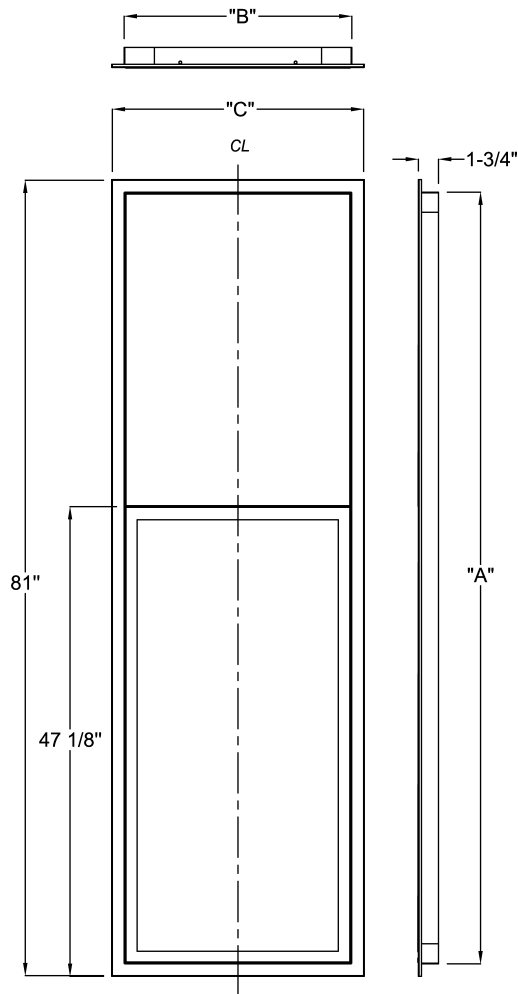
D = Rough-In Height from Base of Cabinet (**B** + 2")

NOTES:

- Center vertically and horizontally RA panel supply opening with unit front "knockout" supply discharge
- For optional RA panels with supply grille: apply gasket tape to supply grille throat to insert into unit supply discharge flange
- Front discharge will increase NC sound levels.



5.4 Perimeter Return Air Panel - 2 Panel - Type '2P'



Perimeter ERV RA Panel Sizes - Type '2P'

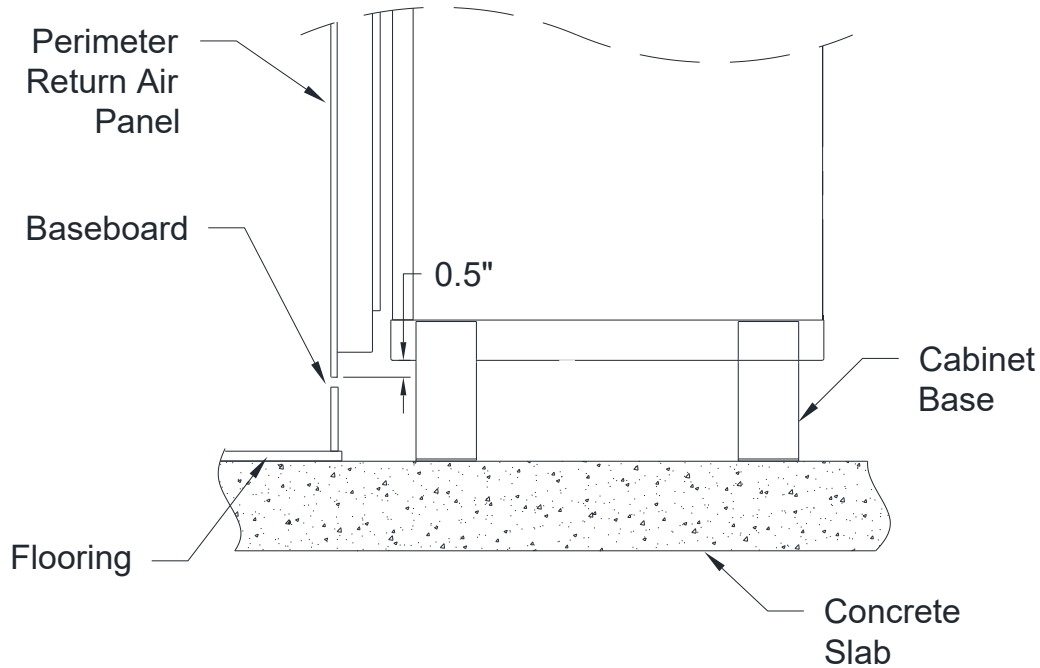
Model	Cabinet Size	RA Panel Dimensions (inches)		
		A	B	C
VSHYe 030	Y	78 5/8	23 1/8	24 5/8
VSHYe 040				
VSHYe 050				
VSHYe 060				
VSHYe 080	Z	78 5/8	27 1/8	28 5/8
VSHYe 100				
VSHYe 120				

Notes:

- 2 Panel Perimeter style shown above.
- Panel is lined with acoustic insulation for enhanced sound attenuation.
- Return air panel supplied in standard powder coat 'white' finish.
- Specifications or actual panel appearance are under continuous improvement and may change or appear different from shown.



5.5 Perimeter Panel Cabinet Base Height Calculation



Perimeter Panel Cabinet Base Height Calculation

Perimeter Panel Cabinet Base Height Calculation:

BH = Baseboard Height + Finish Floor Height*

G = Gap (min 0.5")

B = Cabinet Base Height
(Min. 5", increases in 1" increments)

B = BH + G + 0.5"

Note: *Include flooring thickness, underlayment, and any concrete leveling as part of calculation.

Example:

If using a 5" baseboard, with 1" Finished Flooring height, and 0.5" gap:

$$B = (5" + 1") + (0.5") + 0.5"$$

$$B = 7"$$

Therefore a 7" Cabinet Base is required.

Baseboard vs. Cabinet Base Height

Baseboard Height*	Cabinet Base Height
Up to 3"	5"
>3" to 4"	6"
>4" to 5"	7"
>5" to 6"	8"

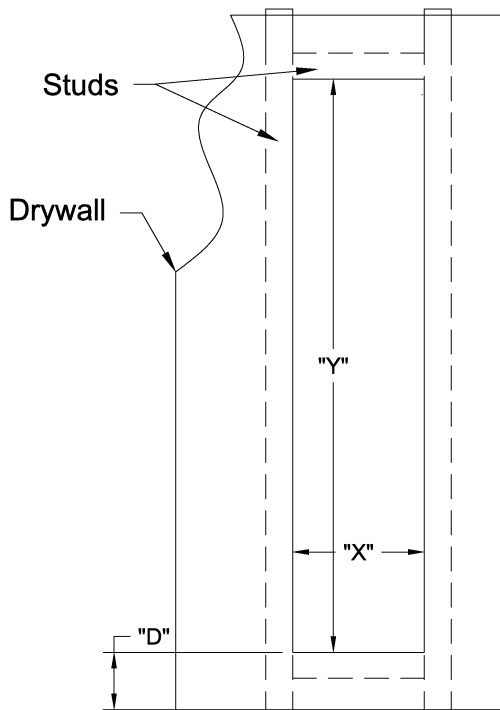
*Includes 1" Total Flooring

*Using gap G= 0.5" (from top of baseboard to return panel flange)

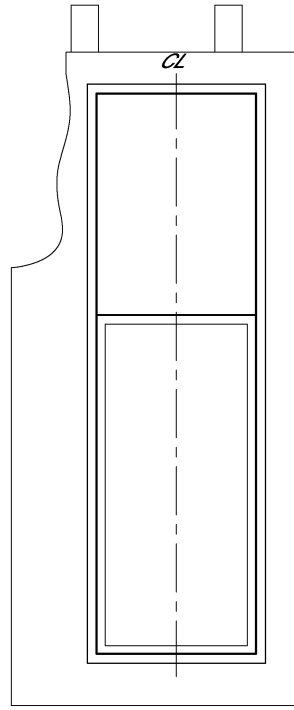


5.6 Perimeter Return Air Panel Furring Details

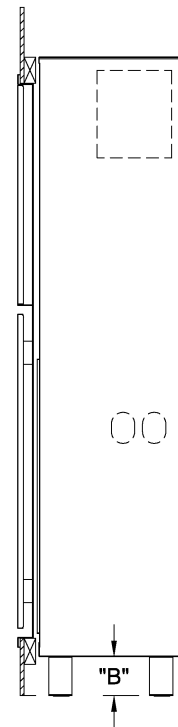
Model	Cabinet Size	Cabinet Dimensions (in)		Rough-In (in)	
		W	D	"X"	"Y"
VSHYe 030	Y	18	20 1/2	23 3/8	78 7/8
VSHYe 040					
VSHYe 050					
VSHYe 060					
VSHYe 080	Z	22	24 1/2	27 3/8	78 7/8
VSHYe 100					
VSHYe 120					



Drywall & Stud
Detail



Front Panel
View



Side Cutaway
View

B = Cabinet Base Height (Std 5" Base, optional 6" to 12")

C = Panel Flange Height from Base of Cabinet (**B** + 1")

D = Rough-In Height from Base of Cabinet (**B** + 2")

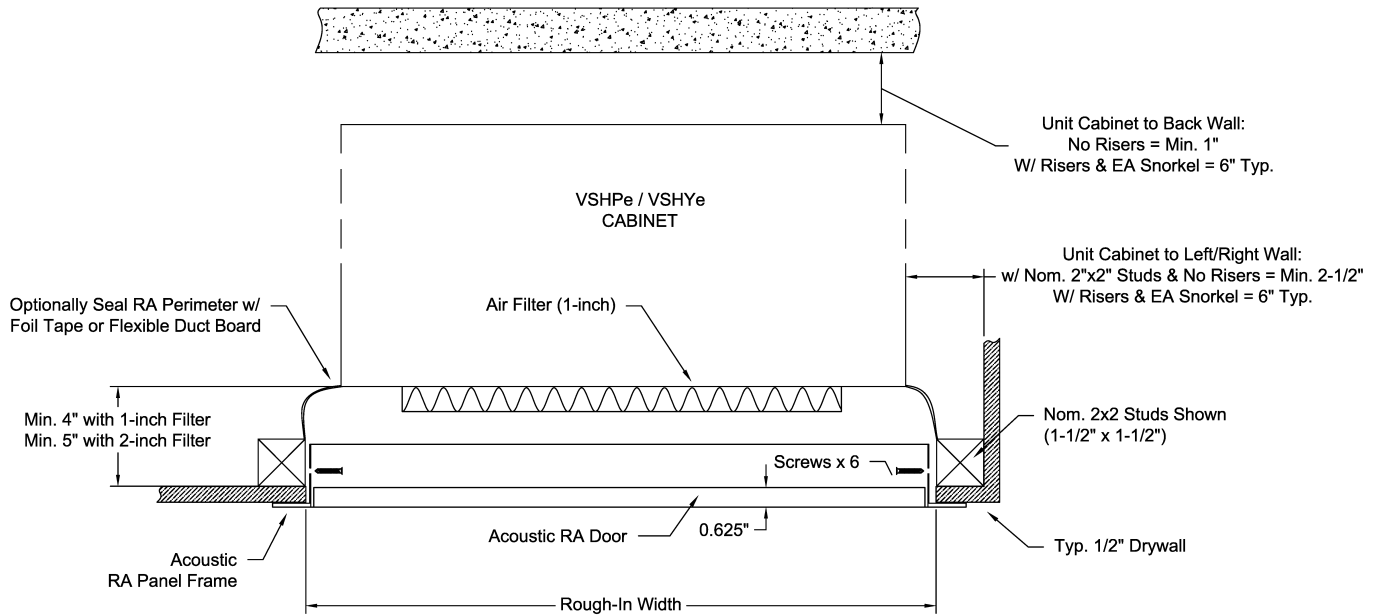
NOTES:

- Align panel with unit to allow for access to electrical, ERV and chassis compartment.



5.7 Return Air Panel Closet Furring Details - Plan View

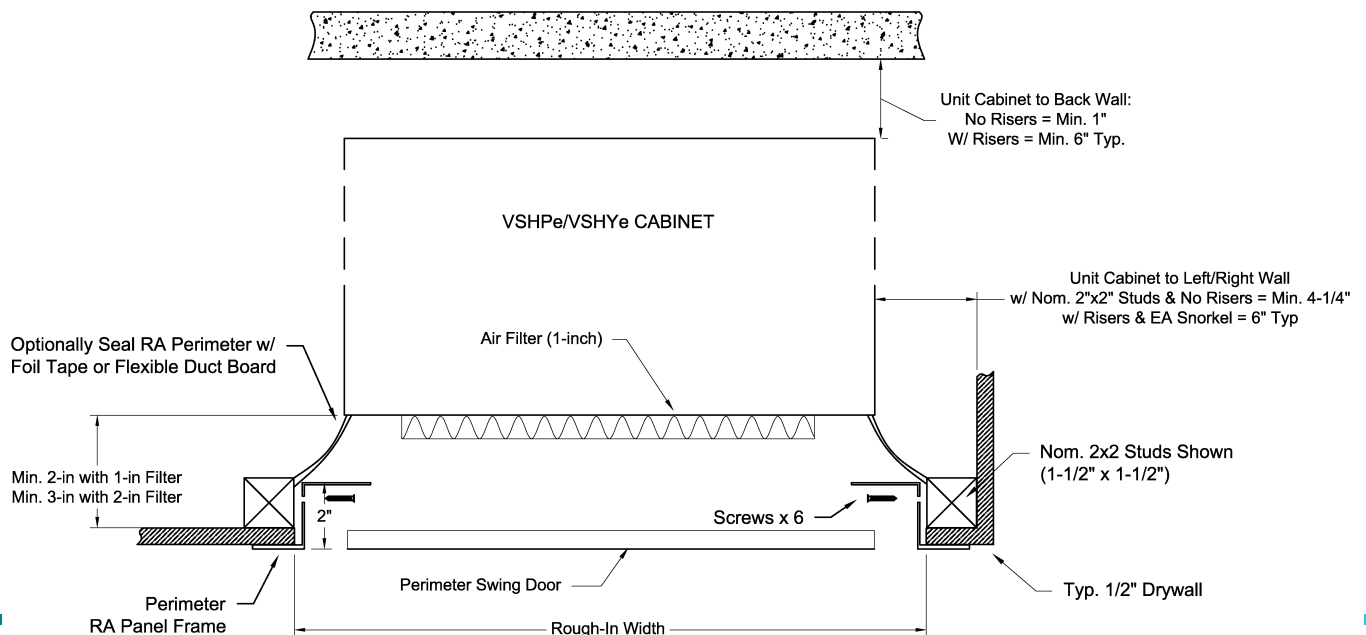
Acoustic Return Air Panel



Notes:

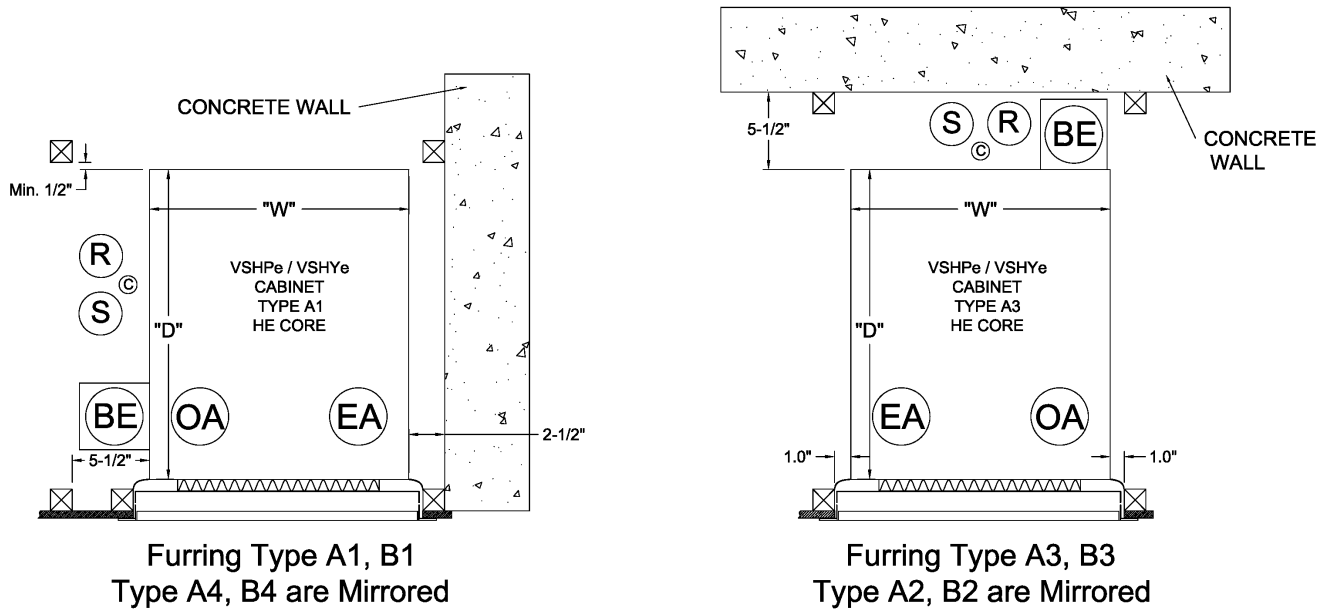
- Return air panel should be centered in front of the unit return air opening. Test a mock-up factory provided RA panel to ensure all clearances are met before proceeding with construction of framing.
- Recommend to insulate the drywall enclosure with acoustical insulation for additional sound attenuation.
- Optionally seal RA panel inner flange to unit, ensure no hard connections are made to avoid noise transmission. Connection should be flexible.
- Acoustic Return Air Baffle not shown..

Perimeter Return Air Panel





5.8 Return Air Panel Furring Details - Stud Furring



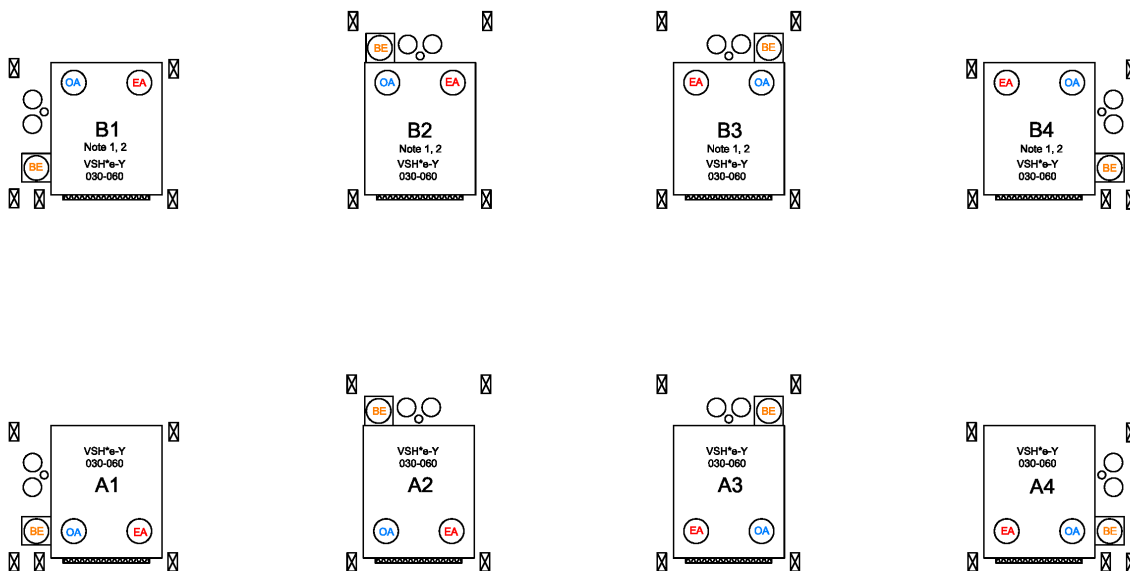
(R) Return Riser
(S) Supply Riser
(C) Condensate Riser

EA - Exhaust Air to outside
BE - Bathroom Exhaust to ERV
OA - Outside Air to ERV

Typ. 2x2 Closet Framing - Acoustic Panel

Notes:

- Return air panel should be centered in front of the unit return air opening.
- Optionally, insulate the drywall enclosure with acoustical insulation for additional sound attenuation.
- Acoustic Panel with 2x2 Studs shown above. Risers shown as 3" Supply and Return and 1.25" Condensate.
- Risers can be positioned on any side (Back, Left, Right).



Typ. 2x4 Closet Framing



6. PERFORMANCE, ELECTRICAL AND PHYSICAL DATA

6.1 VSHYe Performance Data

VSHYe Performance Data

Unit Model	Refrig.	Air Flow (CFM)	Heating (105F EWT)				² Cooling (86F EWT)		
			Water Flow (GPM)	*WPD (FT)	LWT (°F)	¹ Capacity (BTUH)	³ Capacity (BTUH)	EER	Water Flow (GPM)
VSHYe 030	R-454B	340	2.25	5.8	95.6	10,500	9,200	12.5	2.4
VSHYe 040	R-454B	400	3.0	5.0	96.3	12,900	12,200	13.5	3.0
VSHYe 050	R-454B	550	3.5	5.5	95.8	16,000	15,000	15.0	3.7
VSHYe 060	R-454B	630	4.5	8.8	96.7	18,600	18,100	14.5	4.4
VSHYe 080	R-454B	870	6.0	6.3	97.1	23,700	23,300	14.5	6.0
VSHYe 100	R-454B	1100	7.5	7.4	97.5	28,000	29,500	14.5	7.5
VSHYe 120	R-454B	1200	9.0	10.6	97.9	31,800	35,900	13.0	9.0

¹ Based on 70F EAT. Heating performance does not include fan motor heat.

² Nominal capacity performance based on ARI/ISO 13256-1 Water Loop conditions at 86F EWT Cooling.

³ Cooling performance shown is for 80.6F DB and 66.2F WB entering air.

VSHYe Electrical Data

Model	Supply Voltage	Compressor			Blower		ERV FLA	Total Unit FLA	MCA	MaxFuse/Circuit Breaker
		Qty	RLA	LRA	HP	FLA				
VSHYe 030	208-230/1/60	1 @	3.7	22.0	1/4	1.2	1.0	5.9	6.8	15
VSHYe 040	208-230/1/60	1 @	4.7	26.0	1/4	1.3	1.0	7.0	8.2	15
VSHYe 050	208-230/1/60	1 @	5.5	26.0	1/3	2.2	1.0	8.7	10.1	15
VSHYe 060	208-230/1/60	1 @	7.0	38.0	1/3	3.0	1.0	11.0	12.8	15
VSHYe 080	208-230/1/60	1 @	10.9	62.9	1/2	2.4	1.0	14.3	17.0	25
VSHYe 100	208-230/1/60	1 @	13.5	72.5	1/2	3.4	1.0	17.9	21.3	30
VSHYe 120	208-230/1/60	1 @	15.4	83.9	1/2	3.4	1.0	19.8	23.7	35

Minimum voltage 200 V. Operating voltage 208-230 V, single phase. SCCR RATING: 5kA RMS, SYMMETRICAL, 300V MAX

VSHYe Physical Data

Model Series	VSHYe 030	VSHYe 040	VSHYe 050	VSHYe 060	VSHYe 080	VSHYe 100	VSHYe 120
Nominal Cooling (Ton) ¹	0.75	1.0	1.25	1.50	2.0	2.5	3.0
Compressor-Type	High Efficiency Rotary				High Efficiency Scroll		
Water Coil-Type	High Efficiency Co-Axial						
Hose Size (in)	1/2"				3/4"		
Water Connections	1/2" NPSM				3/4" NPSM		
Total Chassis Fluid Volume (US gallons) ²	.19	0.22	.32	.32	.79	.79	.79
Drain Connection Size	7/8" ID (Standard)						
Standard Blower / Motor	DWDI Forward-Curved Centrifugal / Direct-Drive						
Motor Type	ECM	ECM	ECM	ECM	ECM	ECM	ECM
Motor HP/Speeds	0.25/3	0.25/3	0.33/3	0.33/3	0.5/3	0.50/3	0.50/3
Standard 1" Filter MERV8	1-14x25x1		1-16x30x1		1-20x30x1		
Optional 2" Filter MERV13	1-14x25x2		1-16x30x2		1-20x30x2		
VSHPe-H Chassis Weight (lb)	77	82	110	115	155	170	180
VSHPe-H Cabinet Weight (lb)	175	175	178	178	243	243	243

1) Nominal Capacity calculated in accordance with ARI / ISO Standard 13256-1 for Water Loop Application.

2) Fluid volume includes chassis and hose sets.



6.2 EC Motor (ECM) and ERV Fan Data

ECM FAN DATA

Unit Size	EC Motor Speed	Min. SCFM	Rated SCFM	External Static Pressure (in w.g.)												
				0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6
				SCFM	SCFM	SCFM	SCFM	SCFM	SCFM	SCFM	SCFM	SCFM	SCFM	SCFM	SCFM	SCFM
030	WHISPER*	N/A	N/A	170	160	145	130	120	110	100	85	75	65	55	-	-
	LOW	220	350	315	305	295	285	275	265	250	240	225	-	-	-	-
	MED			350	340	335	325	315	305	295	285	275	265	255	245	235
	HIGH			-	-	365	355	350	340	330	320	310	305	295	285	275
040	WHISPER*	N/A	N/A	190	175	170	155	135	120	110	95	85	70	75	-	-
	LOW	300	460	410	400	390	380	370	365	350	340	330	325	310	300	-
	MED			460	450	445	440	430	425	415	405	395	385	375	365	355
	HIGH			-	-	-	-	470	465	455	445	435	430	420	410	400
050	WHISPER*	N/A	N/A	340	325	310	295	280	265	240	225	205	190	165	-	-
	LOW	375	530	520	510	490	470	450	430	410	390	375	-	-	-	-
	MED			-	-	550	540	520	505	485	470	450	430	410	390	375
	HIGH			-	-	-	-	-	-	555	540	525	510	490	475	460
060	WHISPER*	N/A	N/A	340	325	310	295	280	265	240	225	205	190	165	-	-
	LOW	450	630	580	565	550	540	520	505	485	470	450	-	-	-	-
	MED			640	620	610	595	580	565	555	540	525	510	490	475	460
	HIGH			-	-	675	670	655	650	640	620	610	595	580	565	550
080	WHISPER*	N/A	N/A	465	435	420	390	360	330	310	285	255	225	195	-	-
	LOW	600	820	800	760	740	720	695	660	640	620	-	-	-	-	-
	MED			880	860	840	820	800	780	750	720	700	670	650	625	600
	HIGH			-	-	-	-	895	880	860	820	805	795	780	770	760
100	WHISPER*	N/A	N/A	465	435	420	390	360	330	310	285	255	225	195	-	-
	LOW	750	1010	960	940	920	890	860	840	820	800	775	750	-	-	-
	MED			1080	1060	1040	1010	990	970	950	930	900	880	860	840	820
	HIGH			-	-	-	-	1110	1090	1070	1060	1040	1020	990	980	960
120	WHISPER*	N/A	N/A	465	435	420	390	360	330	310	285	255	225	195	-	-
	LOW	900	1200	1120	1100	1090	1070	1050	1025	1010	990	970	940	920	-	-
	MED			1230	1200	1185	1170	1150	1130	1110	1095	1080	1055	1040	1020	1000
	HIGH			1320	1290	1275	1260	1240	1225	1205	1190	1175	1160	1140	1120	1100

Note: All airflow ratings are taken at lowest voltage rating of dual rating (ie. 208 volt).

Airflow ratings include resistance of dry coil, Return Air panel and clean MERV10 air filters.

*Standard "Whisper" mode is Fan On, Compressor Off mode for constant fresh air circulation.

ERV FAN DATA

% Torque	Potentiometer Dial Setting	CFM								
		ESP (External Static) inwg								
		0.05	0.075	0.10	0.15	0.20	0.25	0.30	0.40	0.50
25%	10 O'clock	42	20	31	22	-	-	-	-	-
37%	11 O'clock	59	35	38	27	19	-	-	-	-
45%	12 O'clock	71	45	52	40	32	-	-	-	-
57%	1 O'clock	90	75	78	64	53	46	40	35	30
69%	2 O'clock	122	105	115	105	95	86	75	65	57
82%	3 O'clock	144	140	140	135	130	125	118	109	98
95%	4 O'clock	160	155	153	150	148	145	142	136	129



7. CORRECTION FACTORS & DESIGN LIMITS

7.1 Correction Factor Tables

Entering Air Correction Factors for Cooling Performance											
EAT Wet Bulb (°F)	COOLING										
	Total Cooling Capacity (BTUh)	Watts (W)	THR (BTUh)	Sensible Cooling (BTUh) @ EAT Dry Bulb (°F)							
				65	70	75	80	80.6	85	90	95
55	0.770	0.989	0.878	0.838	1.038	S	S	S	S	S	S
60	0.873	0.995	0.924	0.609	0.842	1.053	1.247	1.283	S	S	S
65	0.976	0.998	0.984		0.636	0.844	1.054	1.085	1.260	S	S
66.2	1.000	1.000	1.000		0.590	0.798	1.008	1.000	1.215	1.477	S
67	1.016	1.000	1.013		0.553	0.762	0.971	1.010	1.177	1.365	S
70	1.077	1.003	1.058			0.639	0.845	0.883	1.051	1.257	1.440
75	1.180	1.006	1.145				0.639	0.680	0.839	1.039	1.252

S = Sensible Cooling capacity is equal to Total cooling at conditions shown
The cooling capacity based on 80.6°F DB and 66.2°F WB entering air.

Airflow Correction Factors			
Airflow	COOLING		HEATING
% Rated CFM	Total Cooling (BTUh)	Sensible Cooling (BTUh)	Total Heating (BTUh)
70	0.93	0.82	0.94
75	0.94	0.85	0.95
80	0.95	0.88	0.96
85	0.97	0.91	0.97
90	0.98	0.94	0.98
95	0.99	0.97	0.99
100	1.00	1.00	1.00
105	1.01	1.03	1.01
110	1.02	1.06	1.02
115	1.03	1.09	1.02

Actual = Catalog Data x Correction Factor (CF)

EAT- Entering Air Temperature
EWT - Entering Water Temperature
DB - Dry Bulb
WB - Wet Bulb
THR - Total Heat of Rejection

Airflow correction factor table is used to correct the catalog values if the desired CFM is outside of rated CFM. Calculate desired CFM based on the "% Rated CFM" column. Multiply the catalog results by the value corresponding to the desired % Rated CFM and the desired output.



7.2 Design Limits

Air Limits	Cooling		Heating
	DB	WB	DB
Std. Entering Air Temperature (EAT)	75°F	63°F	68°F
Min. Entering Air Temperature (EAT)	65°F	55°F	50°F
Max. Entering Air Temperature (EAT)	85°F	71°F	85°F

Fluid Limits	Standard Range		Fluid GPM Limits	
	Cooling	Heating	Min	Max
Std. Entering Water Temperature (EWT)	85°F	105°F	2	4
Min. Entering Water Temperature (EWT)	60°F	75°F	1.5	4
Max. Entering Water Temperature (EWT)	120°F	120°F	3	4

Note: Low and High end limits cannot be combined
Cooling Operation at 120°F EWT is intended for limited periods of operation.

CFM Limits	Cooling	Heating
Min. CFM/Ton	300	150
Design CFM/Ton	400	400
Max. CFM/Ton	450	500

CAUTION

Design limits can not be combined. Combining maximum or minimum limits is not allowed. This could exceed the operation and design limits of the unit.

For example: It is not allowed to combine maximum entering air temperature (EAT) limits with maximum entering fluid temperature (EFT) limits.

7.3 Outdoor Temperature Reset Control Table

Omega Hybrid Outdoor Temperature Reset	
Riser Loop Temperature (°F)	Outdoor Temperature
80	>55°F / 13°C
85	50°F / 10°C
90	45°F / 7°C
95	32°F / 0°C
100	15°F / -9°C
105	-5°F / -21°C
110	-15°F / -26°C
115	-25°F / -31°C
120	<-30°F / -34°C

Sample outdoor reset control table shown. Position outdoor temperature sensor on the north facing exposure away from direct sunlight. The design setpoint of 105°F is based on providing adequate heating performance while also meeting requested cooling demand when needed during heating season.

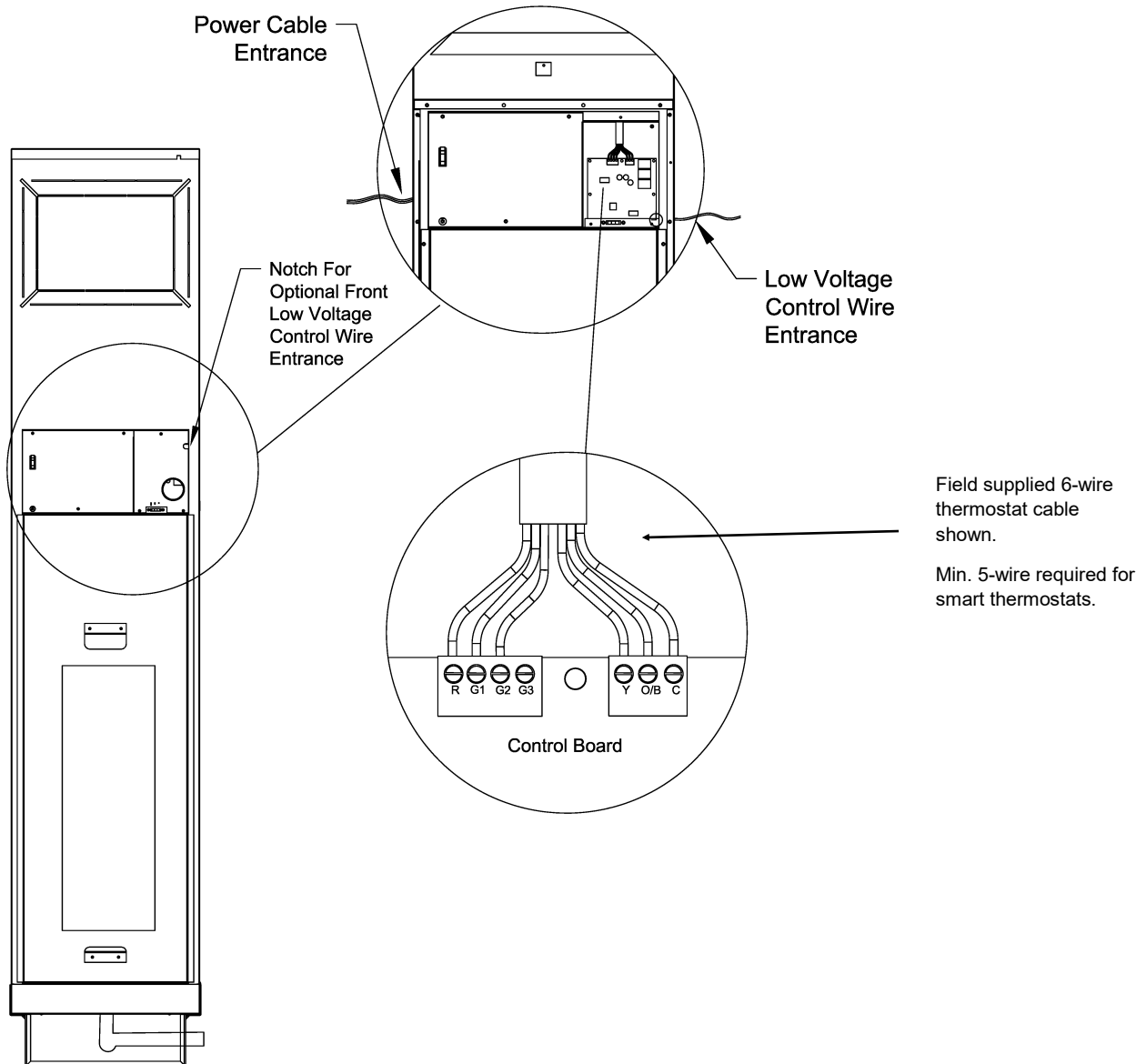
During cooling season or shoulder months set loop temperatures accordingly to provide optimal cooling performance and efficiency. For example as shown, when ambient temperatures are above 45°F loop temperature may be kept at 90°F. Typical suite requirements are dominated by cooling demand.



8.1 ELECTRICAL SCHEMATIC - ECM Fan



8.3 Thermostat Wiring Details



Heat Pump Thermostat:

R = 24VAC

G1 = Low Fan Speed

G2 = Medium Fan Speed

G3 = High Fan Speed

Y = Heating

O/B = Cooling (Compressor)

C = Common

Heat/Cool Thermostat:

R = 24VAC

G1 = Low Fan Speed

G2 = Medium Fan Speed

G3 = High Fan Speed

Y = Cooling (Compressor)

O/B = Heating (W)

C = Common



9. MECHANICAL SPECIFICATIONS

1 GENERAL

Vertical Stacked Hybrid Heat Pump units shall be Omega VSHYe Series with integrated ERV. Units shall provide scheduled capacities at the ampacity and voltage shown on the drawings. Specified airflow shall be at the scheduled external static pressure and shall include the effects of a wet coil and clean filter.

Each unit shall be factory tested and ship factory-charged with R-454B refrigerant. All units from 3/4 to 3 Tons shall be tested and certified to UL60335-2-40 and ETL listed for United States and Canada. Cabinets and refrigeration chassis shall be factory wired and pre-piped.

2 CABINET

2.1 The vertical stacked hybrid heat pump units shall be **Omega VSHYe** with an integrated ERV. Units shall provide scheduled capacities at the ampacity and voltage specified.

2.2 The cabinet shall be 20-gauge galvanized steel with riveted internal components for rigidity. Cabinet shall have internal surfaces insulated with 1 inch thick, 3.5 lbs. high-density, mold resistant, thermal and acoustic insulation. Insulation shall meet NFPA 90, UL-181, and ASTM-C1071 standards and insulation shall have a flame spread of less than 25, and a smoke developed classification of less than 50 per ASTM E-84 and UL 723.

2.3 Physical dimensions of each unit shall be accommodated with-in furring / ceiling-slab spaces provided as shown on the architectural drawings.

2.4 Provide a minimum 5" (optional 6" to 12") high stand factory installed to the bottom of the sheet metal cabinet to elevate the unit 5" above the floor.

2.5 A removable inner chassis service panel allowing service access to the fan and compressor compartment shall be provided with each unit.

2.6 A removable inner ERV service panel allowing front service access to the ERV, ERV fans and filters shall be provided with each unit. ERV mounted in the back of the cabinet or on the side of the unit is not accepted.

2.7 The drain pan shall be minimum 18-gauge stainless steel. The drain pan outlet shall be readily accessible for cleaning with a 7/8 inch OD copper drain connection. Unit shall be provided with a flexible p-trap condensate hose for connection to the condensate riser. Drain pan shall be removable to allow for access and inspection of p-trap and drain connection to riser.

2.8 Factory installed supply and return risers shall be (Type L) (Type M) copper, with (factory) (field) mounted shut-off ball valves on each supply and return riser. Valves shall be brass and rated for 400 psig. A (Type M/DWV) condensate riser shall be (factory) (field) installed. Risers sizes shall be installed according to building plans.

2.9 Risers shall have optional factory provided 3-inch deep swage. Transition pieces, couplings, anchors, and compensators shall be field supplied.

2.10 Unit cabinet shall come with supply discharge opening "knockouts". All cabinet discharge openings shall include 1-1/2 inch dry-wall flange around the full opening perimeter. Supply discharge

"knockouts" are cut and field selected.

2.11 Supply ducts shall not be rigidly attached to the cabinet and shall be acoustically isolated from cabinet using flexible canvas connections. Contractor shall install flex connection on all discharge openings. There shall be no rigid connection to supply-air discharge grilles or supply ducts.

2.12 Each unit shall have a sectionalized removable Acoustic Return Air panel. The panels shall be easily removable without tools. The lower panel section shall have access to the filter, chassis compartment, blower assembly, and service disconnect. The upper panel shall provide access to the ERV section, including a removable ERV core, fans and sensors. Acoustic panels shall come with a return air baffle, shipped loose and field installed.

2.13 (Optional) Perimeter Return Air Panel shall be provided with 2 Panel (Type 2P) design with side swing door and upper removable panel.

2.14 (Optional) Front supply discharge grille shall be provided that integrates with ERV Return Air Panel. Supply discharge grille shall be provided as double deflection or with optional opposed blade dampers.

2.15 (Optional) Provide each unit with a 2-inch filter bracket to accept 2-inch thick MERV 13 pleated filters.

2.16 The drain pan shall come standard with an electronic condensate overflow switch to stop compressor operation if water is detected.

3 FAN & BLOWER

3.1 Each unit shall include a factory mounted forward curved, double inlet double width centrifugal direct drive fan and motor assembly with internal overload protection. The blower fan assembly shall be positioned horizontally from a sheet metal blower deck. Single inlet fans are not accepted.

3.2 Units shall be supplied with an ECM fan motor as standard. Fan motors speeds shall be field selectable by wiring thermostat to required fan speed terminals.

4 REFRIGERATION CHASSIS

4.1. Provide high temperature and pressure rated water hoses for connection of the risers to the chassis. The hoses supplied shall be constructed with an inner core of rubber, a stainless-steel metal braid, and rubber outer covering. Fittings shall be brass construction. Hoses shall carry a pressure rating of 600 psig.

4.2. The compressor chassis shall be mounted and vibrationally isolated on 12-gauge slide rails using a double isolated base. Compressor shall have an acoustical enclosure ensuring compressor noise is isolated from air stream. Provide plug type electrical connections for chassis control and power connections allowing for easy removal of the chassis from the front of the cabinet.

4.3 The refrigeration circuit shall have two service valves, for measuring high and low refrigerant pressure, in the chassis compartment enclosure. The refrigerant circuit shall contain a thermal expansion valve (TXV) refrigerant metering device, high and low safety pressure switches, a suction line freeze sensor, entering and leaving water temperature sensors.

4.4 Chassis shall employ dual 2-way valves mounted in the chassis compartment to minimize water pressure drop across water circuit.



9. MECHANICAL SPECIFICATIONS (CONT'D)

Water flow shall be directed through either the coaxial condenser coil during a call for cooling, or through hydronic heating coil during a call for heating. During a no demand situation, controls valves can be closed to reduce pumping power requirements. Units with 3-way valves are not accepted. By-pass units shall be set in the field using the DIP switch setting on the control board.

4.5 The hydronic heating coil shall be integral to the refrigeration coil. Units with separate heating and cooling coils are not accepted. Integrated hybrid coil shall minimize air pressure drop and maintain efficient fan performance. The Air side coils shall have copper tubes mechanically bonded to aluminum fins. Coils shall be sized to meet scheduled performance for cooling and heating.

4.6 Compressor shall be hermetically sealed type with internal thermal overload protection. Compressor shall be mounted on rubber vibration isolators.

4.7 Water side condenser heat exchanger shall be coaxial type with steel outer tube and copper inner tube. Condenser shall be rated at 500 psig water side and 650 psig refrigerant side.

4.8 (Optional) The chassis shall employ optional autoflow balancing valve mounted in the chassis compartment to maintain specified unit water flow rate over 2-80 psig differential water pressure. Auto flow balancing valve shall be field serviceable.

4.9 (Optional) The chassis shall employ optional y-strainer with #20 mesh screen mounted in the chassis compartment to filter any debris and shall be field serviceable.

4.10 (Optional) Air coil shall be epoxy coated to aid in the prevention of premature corrosion (formicary, environmental) with minimum 1000 hour salt spray ASTM B117 protection.

4.14 (Optional) Optional cupro-nickel coaxial coil shall be provided in lieu of standard copper coaxial for protection from loop water corrosion and fouling and with use in open loop systems.

5 CONTROLS

5.1 Each unit shall be factory wired with all necessary controls. Each unit shall come standard with a microprocessor controller mounted in the electrical box. Electrical box shall contain compressor and fan motor contactor, 24 volt control power transformer, terminal block for low voltage field wiring connection, and terminal block for main power electrical connection, unit mounted service disconnect switch.

5.2 The operating and safety controls shall be monitored by the microprocessor controller. Sensor parameters and timers shall be field adjustable to meet site conditions. Controller shall have the following safety switches and sensors:

- Low Pressure Safety Switch
- High Pressure Safety Switch
- Condensate Overflow Switch
- **(Optional)** Entering Water Temperature sensor
- **(Optional)** Leaving Water Temperature sensor
- Suction line "freeze-stat" temperature sensor
- **(Optional)** Supply Air Temperature sensor
- Compressor Anti-Short Cycle timer

- Water Valve Open and Closed timer
- Low-pressure bypass timer
- Random wait time on unit power up
- Fan-On and Fan-Off timer

5.3 Standard Basic control board shall have High Pressure, Low Pressure, Suction Line (Refrigerant Suction Temperature) sensor alarming capability. Motor speeds can be field programmed when necessary to meet site specific conditions.

5.4 (Optional) Deluxe Microprocessor controller shall have embedded webpage diagnostic capability for status updates, quick servicing and troubleshooting on site. Controller shall have data logging with stored alarm states, supply and leaving water temperature, suction line temperature, and supply air temperature readings. Access to controller status and data log shall be available through a smart phone device, tablet or laptop.

5.5 Microprocessor controller shall have 'future proof' feature to accept software updates. Microprocessor board shall be capable of being field updated with newer software patches or custom software as needed.

5.6 Thermostats shall be remote mounted. Thermostats can be either Heat/Cool or Heat Pump type. Thermostat shall provide 24V signal to G (fan) terminal during a call for cooling or heating.

5.7 Fan operation shall have a low fan speed "whisper mode" for air circulation when there is no call for compressor to circulate Outdoor Fresh Air. Unit shall provide all 3 fan speeds plus Whisper mode. Fan speeds are field selectable for Low, Medium or High fan speed.

5.8 ECM speed settings are field configurable to meet site specific CFM and static requirements.

5.9 (Optional) SmartOne® option shall include Deluxe control board with SmartOne® integration, compatible RS-485 communication add-on board and a remote temperature sensor.

6 ERV

6.1 ERV shall be integrated into the Vertical Stack cabinet and configured, fully wired at the factory. Units that require field installation, field handling configuration and / or field wiring of ERV are not accepted. ERV shall be tested to and meet CAN/CSA-C439 standard.

6.2 Each ERV shall be factory configured for the handling specified on the room schedule. Each ERV shall be factory installed in the Vertical Stack cabinet and factory wired. ERV's that ship loose and/or are not configured, installed, and wired at factory and/or require field installation are not accepted. ERV power supply shall be factory wired to main unit disconnect. Single source power is required for entire heat pump and ERV. Units requiring separate external power feed for ERV module are not accepted.

6.3 ERV casing shall be constructed with 22GA galvanized steel. The ERV cabinet shall be fully insulated with 1-inch closed cell insulation. Cabinets ERV ports are furnished with 4-inch diameter duct connections. Field Outdoor Air, Bathroom Exhaust and Exhaust Air duct diameters shall be 5 inches in diameter. ERV shall be integral to the cabinet and is factory installed in the fan cabinet section.

6.4 ERV unit shall be fitted with two Backward Inclined (BI) DC fans. Fan motor speed shall be fully controllable via internal signal.



9. MECHANICAL SPECIFICATIONS (CONT'D)

6.5 ERV compartment shall have an additional back-up manual slide damper to be used to further control Outdoor Air (OA) introduction into the chassis compartment supply air stream.

6.6 ERV unit shall provide heat exchange when bathroom exhaust is activated at all times. ERVs that have bathroom air bypass ERV heat exchanger are not acceptable.

6.7 Unit shall be provided with a High Efficiency Sensible counter-flow ERV core. ERV Core shall provided minimum 80% sensible effectiveness at 50CFM in heating mode. Heat Exchanger core material shall be Polymeric membrane with sensible and latent recovery), mold and bacteria resistant, and water washable. Cellulose (paper), plastic, cores shall not be accepted.

6.8 Each of the two air streams shall have independent MERV 6 washable filter media. Each filter shall have a face area of no less than 80 square inches.

6.9 (Optional) ERV module shall be provided with MERV 13 filter and/or a charcoal carbon filter on the fresh air outlet stream.

6.10 ERV shall be fitted with an outside air damper controlled by n electronic actuator that will modulate outside air (OA) as required to maintain fresh air introduction and modulate damper to provide fresh air even at low ambient temperatures.

6.11 The built-in ERV control algorithm shall operate to equalize outside air (OA) and exhaust air (EA) flow, which may vary considerably depending on stack effect and different external static of intake and exhaust runs. ERV shall be controlled with a dedicated ERV microprocessor controller. ERV shall operate using thermal balancing algorithm for optimal airflow and temperature operation at set CFM.

6.12 Air Flow: ERV shall have two speed tap CFM settings: high and low speed modes. Fan speeds are field set to meet design ERV CFM conditions in Low (constant) and High (bathroom) ERV fan speed requests.

6.13 Defrost Mode: ERV unit shall contain a Normally Closed, modulating damper for tempering outside air. ERV shall be capable of maintaining minimum 50 CFM Outdoor Air at a minimum of -13°F (-25°C) without turning off. If frost is detected ERV control logic shall enable defrost mode without turning off and continuing to supply Outdoor Air.

6.14 Supply Air Temperature: Recirculation damper shall modulate to temper outside air (OA) to maintain a minimum supply air (SA) temperature of 50°F (10°C) to protect against dumping of cold air into the conditioned space.

6.15 ERV fans shall provide bathroom exhaust requirements without the need for additional field installed bathroom exhaust fan and wiring.

7 TESTING & WARRANTY

7.1 Each chassis unit shall be factory tested using a multi-step computer controlled testing equipment to prevent operator error during factory testing.

7.2 Warranty shall be for parts, 1 year not to exceed 18 months from date of shipment. (Optional) Provide 5 year compressor replacement parts warranty only.

8 EXECUTION

8.1 Units shall be installed neat and level on neoprene vibration isolation pads, supplied by heat pump manufacturer, and secured to floor.

8.2 Flush the system per manufacturer instructions before connecting chassis. Contractor shall join supply and return riser flexible hoses together, at the top/bottom on every riser and at the farthest point from the pump for flushing purposes.

8.3 Installing contractor shall install risers and install riser transition piece connections where riser sizes change.

8.4 The hoses shall be installed in the field by the contractor. The flare fittings on the hoses shall be connected according to industry standard (Finger tighten then tighten with wrench while always using back-up wrench).

8.5 Flush the system per manufacturer instructions before connecting chassis. The riser system shall be flushed, cleaned and commissioned before connecting chassis units to the riser system.

8.6 Contractor shall make all necessary provisions to bring in ducts for "outside air", "bathroom exhaust", and "bathroom air to outside" and field connect each duct to unit mounted take-offs.

8.7 Contractor shall provide duct and grille canvas connections on all single piece units.

8.8 Start-up of units shall be supervised by trained representatives of the equipment manufacturer.